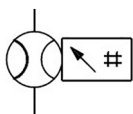


PFM7, 2-Color Display, Digital Flow Switch, Integrated Display PFM710-F01-E

Datasheet

General series information

- Compact and light weight.
- Digital 2 color indication.
- Elbow piping can be used.
- Integrated flow adjustment valve.
- Several combinations are possible.
- Different mounting methods are possible.



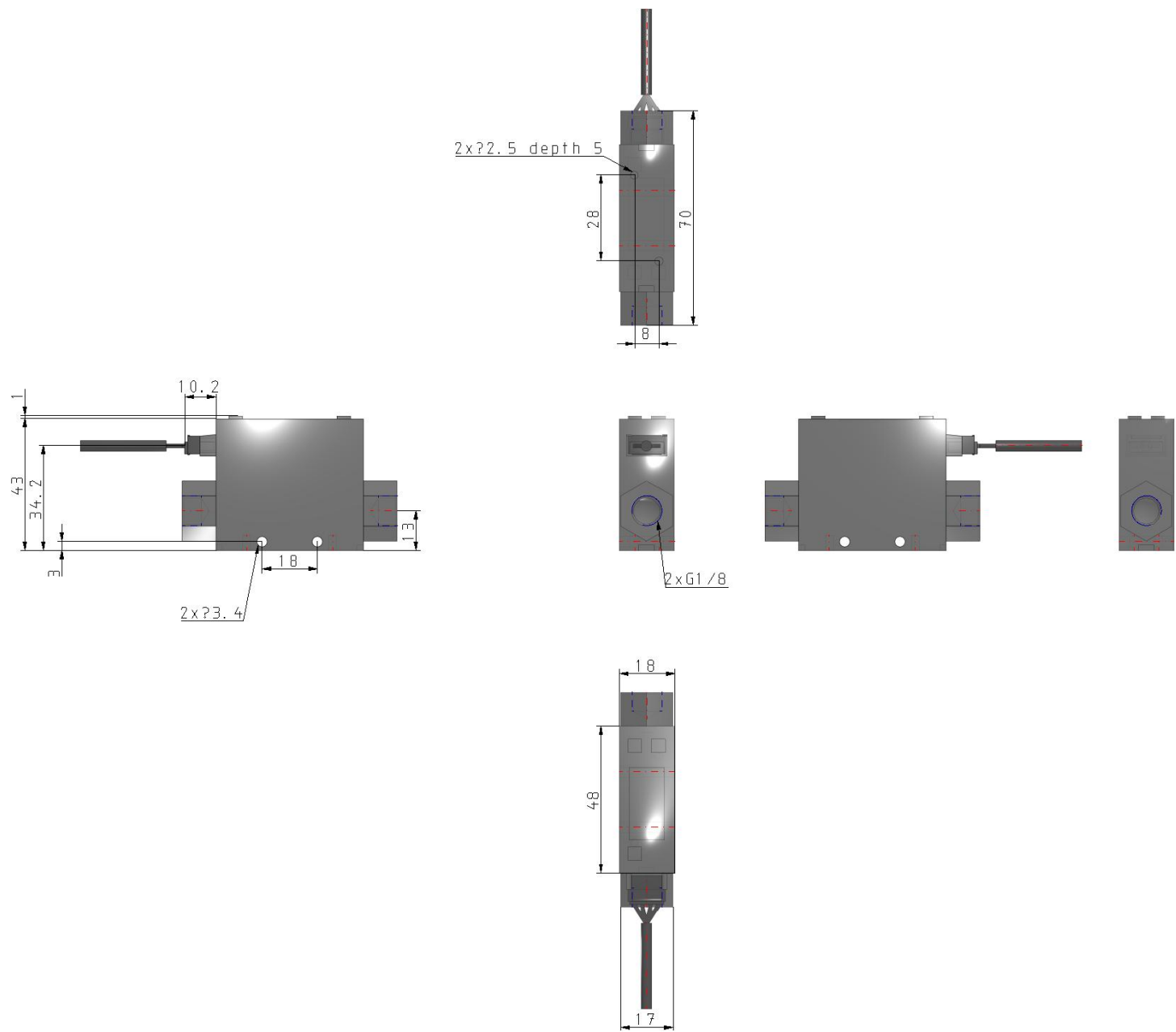
Flow meter with digital display

Standard specifications

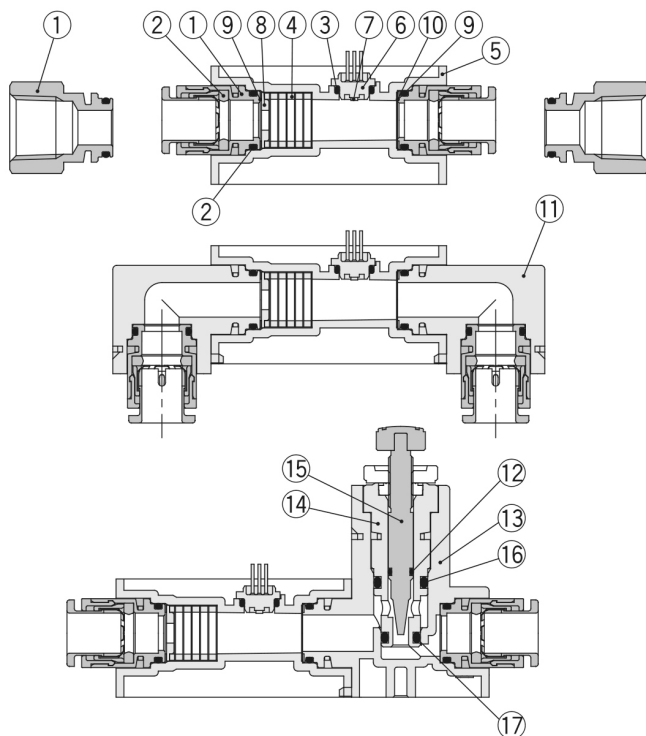
Flow Rate Range	10 [0.2 to 10 (5 for CO2) l/min]
Flow Adjustment Valve	None
Port Size	F01 (G1/8)
Piping Entry Direction	Straight
Output Specification	E [1 PNP Outputs + Analog (1 to 5 V)]
Unit Specification	Unit Switching Function
Instruction Manual	With Instruction Manual
Calibration Certificate	None
Connector	Lead Wire w/Connector (2 m)
Option	None
Made to Order	None
Maximum operating pressure	750 kPa
Minimum operating pressure	–100 kPa
Proof pressure	1 MPa
Maximum ambient temperature	Operating: 50 °C / Stored: 60°C
Minimum ambient temperature	Operating: 0 °C / Stored: –10 °C (with no freezing and condensation)

Approvals	CE
Flow rate	0.2 - 10 l/min (Dry air, N2, Ar) / 0.2 - 5 l/min (CO2)
Response time	1 s (50 ms, 0.5 s, 2 s can be selected)
Operating humidity range	Operating, Stored: 35 - 85%R.H. (with no condensation)
Internal voltage drop	NPN output: 1 V or less (at 80 mA) / PNP output: 1.5 V or less (at 80 mA)
Current consumption	55 mA or less
Enclosure	IP40
Repeatability	±1%F.S. or less (Fluid: Dry air) / Analogue output accuracy: ±3%F.S. or less
Linearity	Display accuracy: ±3%F.S. or less (Fluid: Dry air) / Analogue output accuracy: ±5%F.S. or less
Applicable fluid	Dry air, N2, Ar, CO2 (Air quality grade is ISO8573.1-1, 1.2 to 1.6.2.)
Rated pressure range	-70 kPa - 750 kPa
Power supply voltage	24 VDC ±10%
Switch output	NPN or PNP open collector output
Maximum load current	80 mA
Flow display range	0.2 - 10.5 l/min (Dry air, N2, Ar) / 0.2 - 5.2 l/min (CO2)
Applied voltage	28 VDC (at NPN output)
Vibration resistance	Without orifice: 10 to 500 Hz with a 1.5 mm amplitude or 98 m/s ² acceleration, in each X, Y, Z direction for 2 hrs, whichever is smaller / With orifice: 10 to 150 Hz with a 1.5 mm amplitude or 19.6 m/s ² acceleration, in each X, Y, Z direction for 2 hrs, whichever is smaller
Impact resistance	490 m/s ² in X, Y, Z directions 3 times each
Display	3-digit, 7-segment LED / 2-colour display (Red/Green) / Renewed cycle: 10 times/sec
Indicator light	OUT1: Illuminates when output is turned ON (Green) / OUT2: Illuminates when output is turned ON (Red)
Withstand voltage	1000 VAC for 1 min. between external terminal and case
Insulation resistance	50 MΩ or more (at 500 VDC measured via Megohmmeter) between external terminal and case
Temperature characteristics	±2%F.S. (15 - 35 °C) / ±5%F.S. (0 - 50 °C)
Maximum fluid temperature	50 °C
Minimum fluid temperature	0 °C (with no freezing and condensation)
Accumulated volume per pulse	0.1 L/pulse
Pressure characteristics	±5%F.S. or less (based on 0.35 MPa)
Switch output protection	Short-circuit protection, Overcurrent protection
External input type	No-voltage input (Reed or Solid state)
External input time	Input 30 ms or more
Minimum display unit	0.01 l/min
Display unit	Real-time flow rate l/min, CFM x 10 ⁻² / Accumulated flow l, ft ³ x 10 ⁻¹
Accumulated flow range	Max. 999999 l
Set flow range	0.2 - 10.5 l/min (Dry air, N2, Ar) / 0.2 - 5.2 l/min (CO2)
Hysteresis	Variable
Analogue output response time	1.5 s or less (90% response)
Analogue voltage output - Output Impedance	1 - 5 V / 1 kΩ
Analogue current output	4 - 20 mA
Analogue current output - Load Impedance	50 - 600 Ω
Weight	0.130 Kg

Dimensions



Constructions



Component Parts

No.	Description	Material	Note
1	Fitting for piping	Brass	Electroless nickel plated
2	O-ring	FKM	Fluoro coated
3	O-ring	HNBR	Fluoro coated
4	Rectifying module	Stainless steel 304	
5	Body	PBT	
6	Sensor housing	LCP	
7	Sensor chip	Silicon	
8	Orifice	Brass	Electroless nickel plated
9	Seal	FKM	Fluoro coated
10	Mesh	Stainless steel 304	
11	Bottom piping adapter	PBT	
12	O-ring	HNBR	Fluoro coated
13	Flow adjustment valve assembly	PBT	
14	Body B	Brass	Electroless nickel plated
15	Needle	Brass	Electroless nickel plated
16	O-ring	HNBR	Fluoro coated
17	O-ring	HNBR	Fluoro coated

Additional information

Catalogue	PFM_EU.pdf
Declaration of conformity	DoC_PFx_TFM0005-C.pdf newDoC_PFM_TF1V117EN.pdf
Installation manuals	IMM_PFM7x_TFK27GB-A.pdf
Operation manuals	OM_PFM7_OMJ0016EN-I.pdf