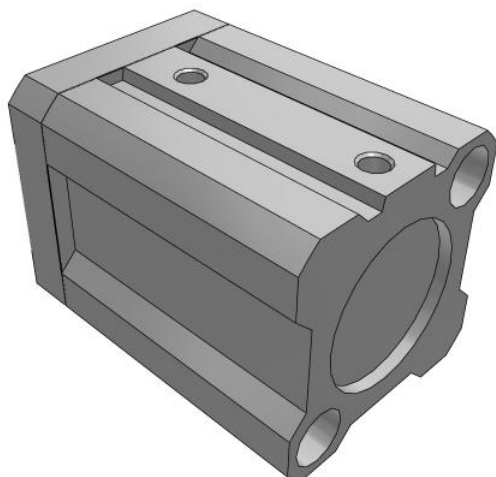




C(D)Q2K, Compact Cylinder, Double Acting, Single Rod, Non-rotating w/Auto Switch Mounting Groove CQ2KB25-25D

Datasheet

General series information

- Double acting, single rod, non-rotating compact cylinder
- Bore sizes (mm): 12, 16, 20, 25, 32, 40, 50, 63
- Standard stroke range (mm): 5 to 100
- Port threads: M (12 to 25 bore); Rc, NPT or G (32 to 63 bore)
- Can mount small auto switches on 4 surfaces.



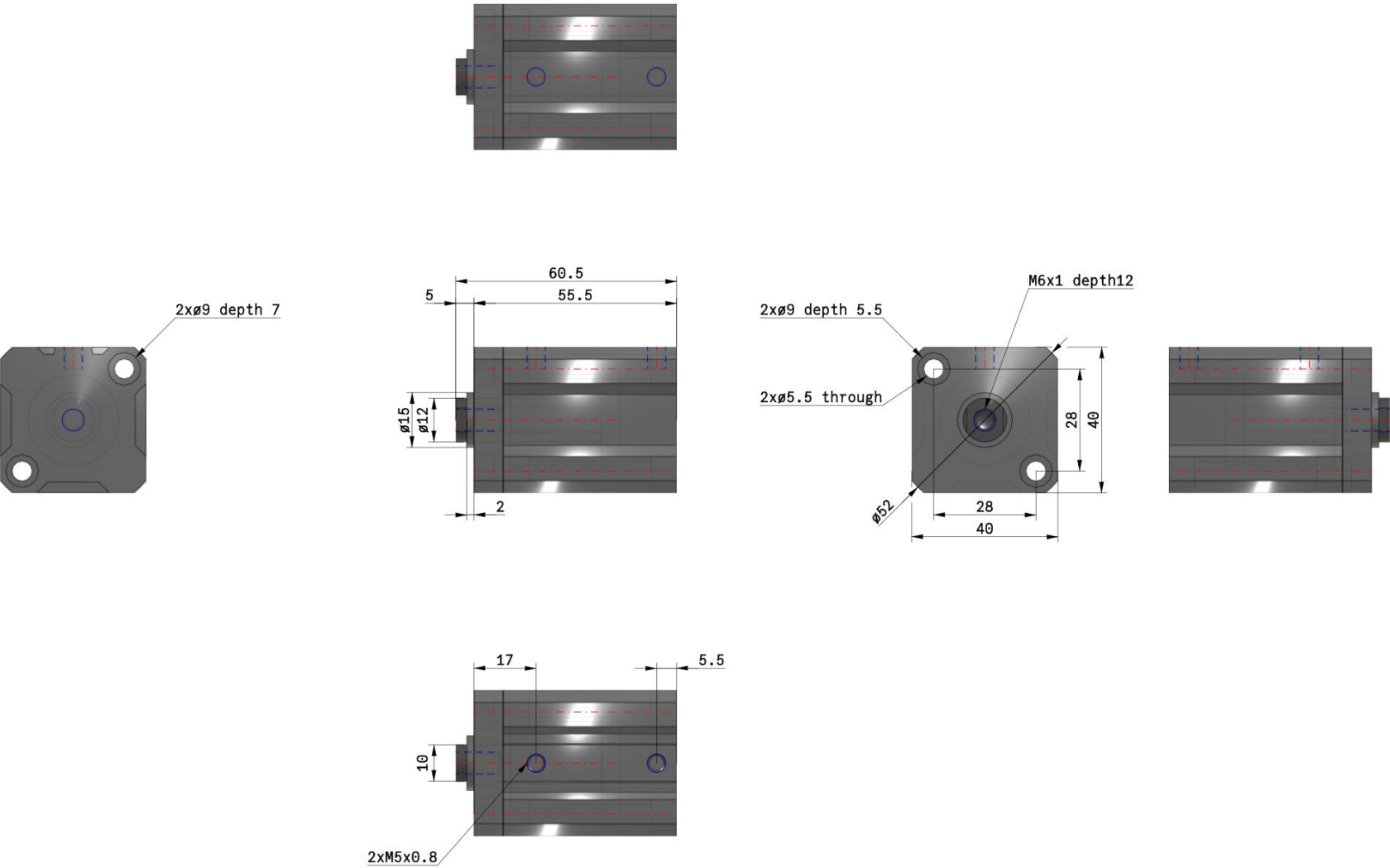
Double-acting, single-rod cylinder

Standard specifications

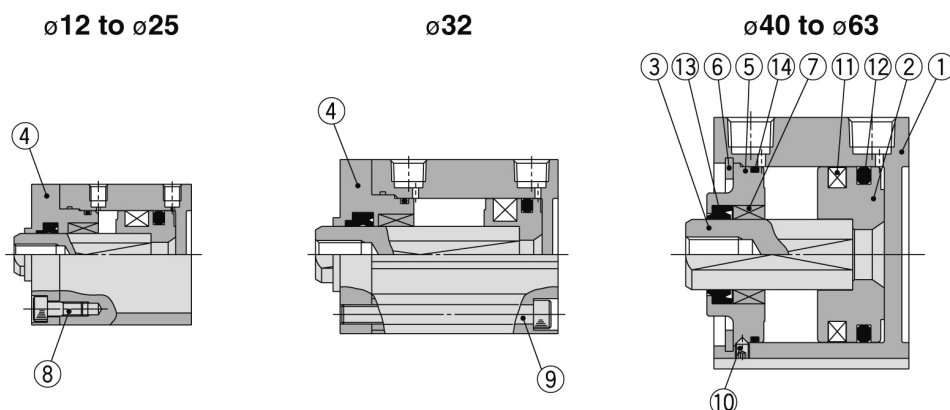
Magnet	None
Mounting	B (Through Hole [Standard; 12 through 63 Bore])
Bore Size	Ø25 mm
Port Thread Type	Rc (or M Thread for 16 & 20 Bore or 32 stroke 5 mm)
Stroke	25
Body Option	Standard (Rod End Female Thread)
Auto Switch Groove	None [for 12-25 Bore w/o Magnet]
Auto Switch	No Switch
Lead Wire or Prewired Connector	0.5 m or None in the Case of No Switch
Number	2 pcs.
Rod End Options	None
Pressure medium	Compressed air
Maximum temperature of pressure medium	70 °C
Minimum temperature of pressure medium	-10 °C [without condensation]
Maximum operating pressure	1.0 MPa
Minimum operating pressure	0,05 MPa
Proof pressure	1.5 MPa
Maximum ambient temperature	70 °C

Minimum ambient temperature	-10 °C [without condensation]
Number of pneumatic connections	2 pcs.
Pneumatic input connection	M5
Mode of operation of drive	Double acting
Theoretical cylinder force, advance stroke (at 0.5 MPa)	245 N
Theoretical cylinder force, return stroke (at 0.5 MPa)	189 N
Maximum piston speed	500 mm/s
Geometric form of the piston rod	Single rod
Male thread of rod end	M10 x 1.25
Female thread of rod end	M6 x 1.0
Minimum piston speed	50 mm/s
Weight	0.197 Kg

Dimensions



Constructions



Component Parts

No.	Description	Material	Note
1	Cylinder tube	Aluminum alloy	Hard anodised
2	Piston	Aluminum alloy	Chromated
3	Piston rod	Stainless steel	ø12 to ø25
		Carbon steel	ø32 to ø63, Hard chrome plated
4	Rod cover	Brass	ø12, Electroless nickel plated
		Aluminum alloy	ø16 to ø32, Anodised
5	Collar	Aluminum alloy	ø40 to ø63, Anodised
6	Retaining ring	Carbon tool steel	Phosphate coated
7	Bushing	Oil-impregnated sintered alloy	ø16 to ø63
8	Hexagon socket head cap screw	Alloy steel	ø12 to ø25, Nickel plated
9	Hexagon socket head cap screw	Alloy steel	ø32, Nickel plated
10	Hexagon socket head set screw	Alloy steel	ø40 to ø63, Nickel plated
11	Magnet	—	
12	Piston seal	NBR	
13	Rod seal	NBR	
14	Tube gasket	NBR	

Replacement Parts/Seal Kit (Pneumatic type (Non-lube))

Bore size (mm)	Kit no.	Contents
12	CQ2KB12-PS	Kits include items 12, 13, 14 from the table.
16	CQ2KB16-PS	
20	CQ2KB20-PS	
25	CQ2KB25-PS	
32	CQ2KB32-PS	
40	CQ2KB40-PS	
50	CQ2KB50-PS	
63	CQ2KB63-PS	

* Seal kit includes 12, 13, 14. Order the seal kit, based on each bore size.
 * Since the seal kit does not include a grease pack, order it separately.
Grease pack part no.: GR-S-010 (10 g)

Additional information

Catalogue

[CQ2-Z-D_EU.pdf](#)

Operation manuals

[OM_CQ2x_OM0002MEN.pdf](#)