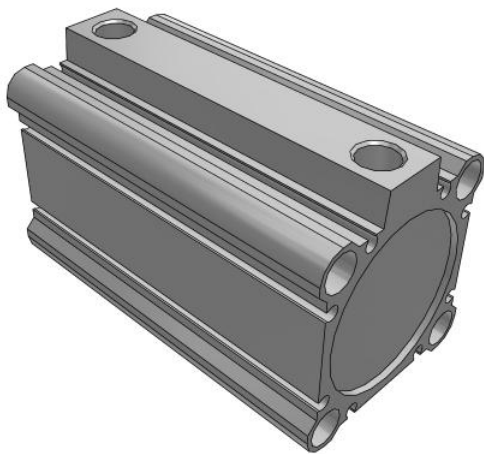




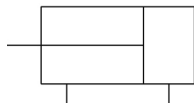
## C(D)Q2, Compact Cylinder, Double Acting, Single Rod w/Auto Switch Mounting Groove

### CDQ2B50TF-70DZ

Datasheet

### General series information

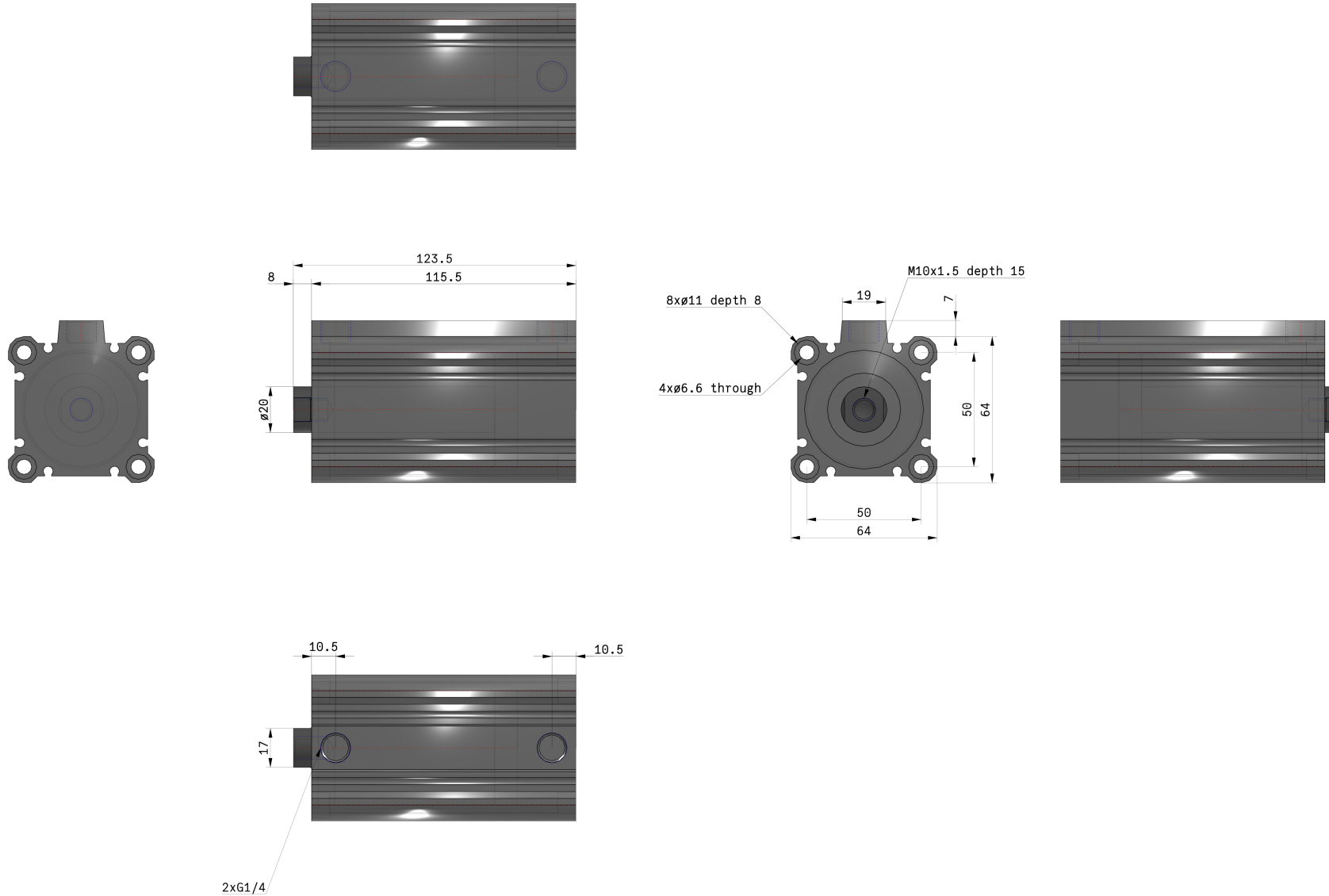
- Double acting, single rod, compact cylinder
- Bore sizes (mm): 12, 16, 20, 25, 32, 40, 50, 63, 80, 100
- Standard stroke range (mm): 5 to 100
- Port threads: M (12 to 25 bore); Rc, NPT or G (32 to 100 bore)
- Can mount small auto switches on 4 surfaces.



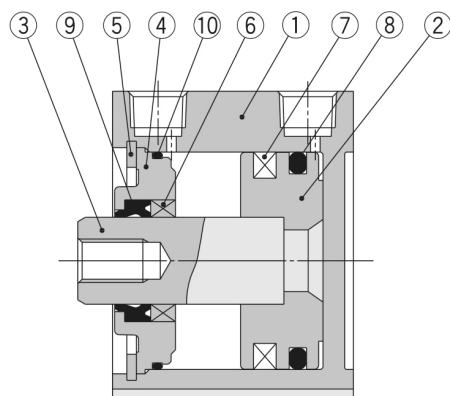
### Standard specifications

|                                 |                                        |
|---------------------------------|----------------------------------------|
| Magnet                          | D (Built-in)                           |
| Mounting                        | B (Through Hole [Standard])            |
| Type                            | Standard                               |
| Bore Size                       | Ø50 mm                                 |
| Port Thread Type                | TF                                     |
| Stroke                          | 70                                     |
| Body Option                     | Standard [Rod End Female Thread]       |
| Auto Switch Groove              | Z [Auto Switch Mounting Grooves]       |
| Mounting Bolt                   | None                                   |
| Rod End Bracket                 | None                                   |
| Auto Switch                     | No Switch                              |
| Lead Wire or Prewired Connector | 0.5 m or None in the Case of No Switch |
| Number                          | 2 pcs.                                 |
| Rod End Options                 | None                                   |
| Temperature Resistance          | None                                   |
| Low Speed                       | None                                   |
| Made of Stainless Steel         | None                                   |
| Fluororubber Seal               | None                                   |

|                                                         |                |
|---------------------------------------------------------|----------------|
| Pressure medium                                         | Compressed air |
| Maximum temperature of pressure medium                  | 60 °C          |
| Minimum temperature of pressure medium                  | -10 °C         |
| Maximum operating pressure                              | 1.0 MPa        |
| Minimum operating pressure                              | 0,05 Mpa       |
| Proof pressure                                          | 1.5 MPa        |
| Maximum ambient temperature                             | 60 °C          |
| Minimum ambient temperature                             | -10 °C         |
| Number of pneumatic connections                         | 2 pcs.         |
| Pneumatic input connection                              | G 1/4          |
| Mode of operation of drive                              | Double acting  |
| Theoretical cylinder force, advance stroke (at 0.5 MPa) | 982 N          |
| Theoretical cylinder force, return stroke (at 0.5 MPa)  | 825 N          |
| Maximum piston speed                                    | 500 mm/s       |
| Geometric form of the piston rod                        | Single rod     |
| Male thread of rod end                                  | M18 x 1.5      |
| Female thread of rod end                                | M10 x 1.5      |
| Minimum piston speed                                    | 50 mm/s        |
| Weight                                                  | 1.000 Kg       |



## Constructions



### Component Parts

| No. | Description           | Material              | Note                            |
|-----|-----------------------|-----------------------|---------------------------------|
| 1   | <b>Cylinder tube</b>  | Aluminum alloy        | Hard anodised                   |
| 2   | <b>Piston</b>         | Aluminum alloy        | Chromated                       |
| 3   | <b>Piston rod</b>     | Stainless steel       | ø12 to ø25                      |
|     |                       | Carbon steel          | ø32 to ø100, Hard chrome plated |
| 4   | <b>Collar</b>         | Aluminum alloy        | ø12 to ø40, Anodised            |
|     |                       | Aluminum alloy casted | ø50 to ø100, Chromated, Painted |
| 5   | <b>Retaining ring</b> | Carbon tool steel     | Phosphate coated                |
| 6   | <b>Bushing</b>        | Bearing alloy         | For ø50 or more only            |
| 7   | <b>Magnet</b>         | —                     |                                 |
| 8   | <b>Piston seal</b>    | NBR                   |                                 |
| 9   | <b>Rod seal</b>       | NBR                   |                                 |
| 10  | <b>Gasket</b>         | NBR                   |                                 |

## Additional information

Catalogue

[CQ2-Z-C\\_EU.pdf](#)

Operation manuals

[OM\\_CQ2x\\_OM0002MEN.pdf](#)