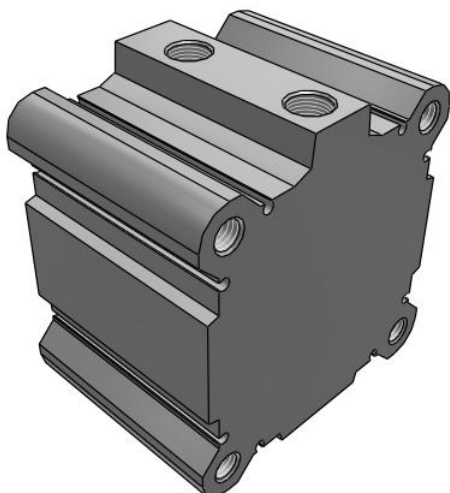




## C(D)Q2, Compact Cylinder, Double Acting, Single Rod w/Auto Switch Mounting Groove CDQ2A100-25DCZ

Datasheet

### General series information

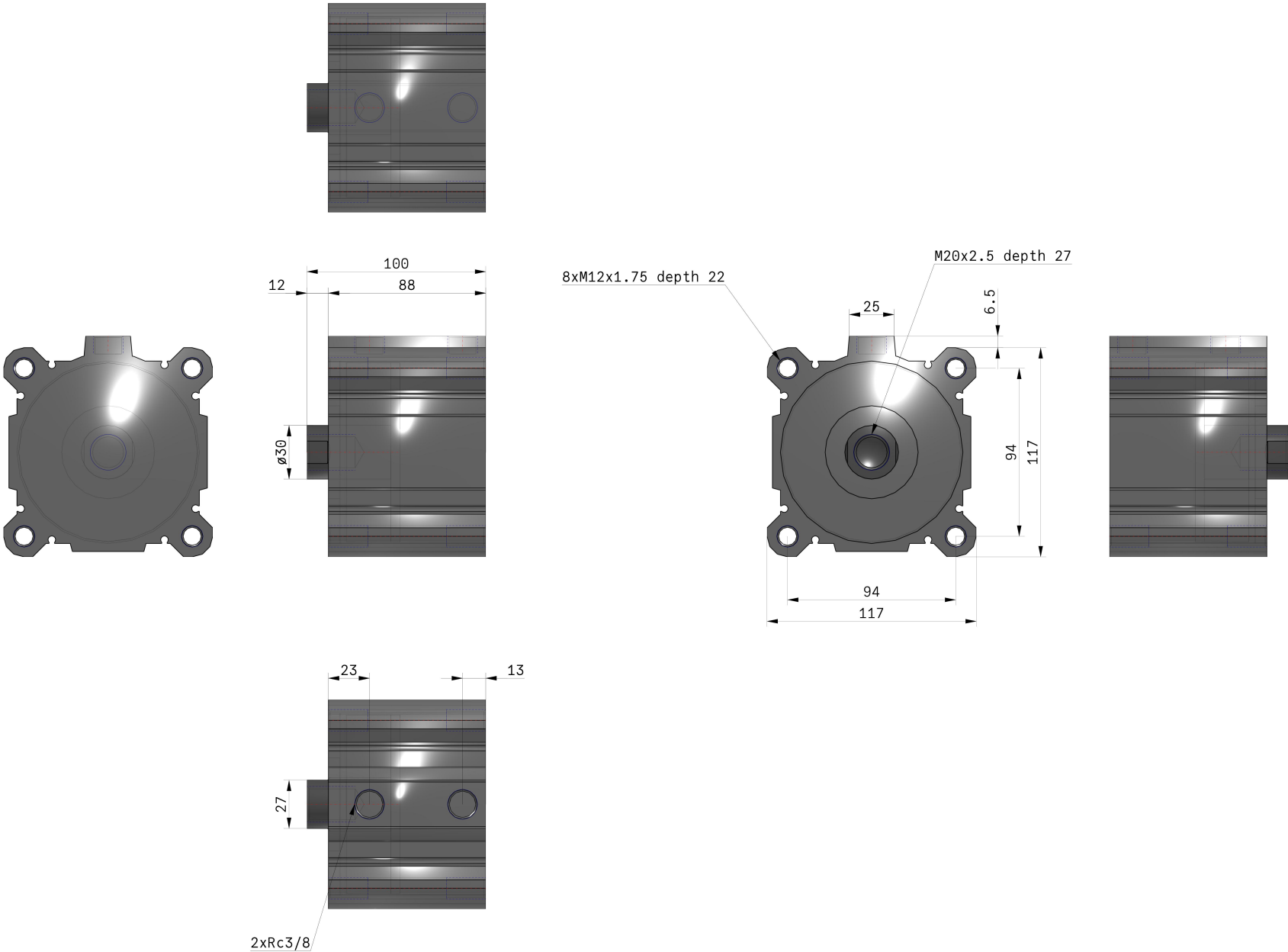
- Double acting, single rod, compact cylinder
- Bore sizes (mm): 12, 16, 20, 25, 32, 40, 50, 63, 80, 100
- Standard stroke range (mm): 5 to 100
- Port threads: M (12 to 25 bore); Rc, NPT or G (32 to 100 bore)
- Can mount small auto switches on 4 surfaces.



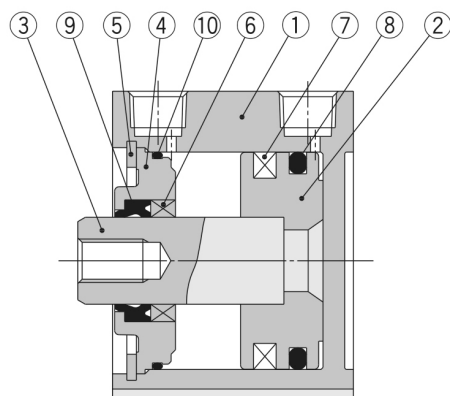
### Standard specifications

|                                  |                                                       |
|----------------------------------|-------------------------------------------------------|
| Magnet                           | D (Built-in)                                          |
| Mounting                         | A (Both Ends Tapped)                                  |
| Type                             | Standard                                              |
| Bore Size                        | Ø100 mm                                               |
| Port Thread                      | Rc (or M Thread for 16 and 20 Bore or 32 stroke 5 mm) |
| Stroke                           | 25                                                    |
| Body Option                      | C [Rubber Bumper]                                     |
| Auto Switch Groove               | Z [Auto Switch Mounting Grooves]                      |
| Mounting Bolt                    | None                                                  |
| Rod End Bracket                  | None                                                  |
| Auto Switch                      | No Switch                                             |
| Lead Wire or Pre-wired Connector | 0.5 m (Or None in the Case of No Switch)              |
| Number                           | 2 pcs.                                                |
| Rod End Options                  | None                                                  |
| Temperature Resistance           | None                                                  |
| Low Speed                        | None                                                  |
| Made of Stainless Steel          | None                                                  |
| Fluororubber Seal                | None                                                  |

|                                                         |                |
|---------------------------------------------------------|----------------|
| Pressure medium                                         | Compressed air |
| Maximum temperature of pressure medium                  | 60 °C          |
| Minimum temperature of pressure medium                  | -10 °C         |
| Maximum operating pressure                              | 1.0 MPa        |
| Minimum operating pressure                              | 0,05 Mpa       |
| Proof pressure                                          | 1.5 MPa        |
| Maximum ambient temperature                             | 60 °C          |
| Minimum ambient temperature                             | -10 °C         |
| Number of pneumatic connections                         | 2 pcs.         |
| Pneumatic input connection                              | Rc 3/8         |
| Mode of operation of drive                              | Double acting  |
| Theoretical cylinder force, advance stroke (at 0.5 MPa) | 3930 N         |
| Theoretical cylinder force, return stroke (at 0.5 MPa)  | 3570 N         |
| Maximum piston speed                                    | 500 mm/s       |
| Geometric form of the piston rod                        | Single rod     |
| Male thread of rod end                                  | M26 x 1.5      |
| Minimum piston speed                                    | 50 mm/s        |
| Weight                                                  | 2.197 Kg       |



## Constructions



### Component Parts

| No. | Description           | Material              | Note                            |
|-----|-----------------------|-----------------------|---------------------------------|
| 1   | <b>Cylinder tube</b>  | Aluminum alloy        | Hard anodised                   |
| 2   | <b>Piston</b>         | Aluminum alloy        | Chromated                       |
| 3   | <b>Piston rod</b>     | Stainless steel       | ø12 to ø25                      |
|     |                       | Carbon steel          | ø32 to ø100, Hard chrome plated |
| 4   | <b>Collar</b>         | Aluminum alloy        | ø12 to ø40, Anodised            |
|     |                       | Aluminum alloy casted | ø50 to ø100, Chromated, Painted |
| 5   | <b>Retaining ring</b> | Carbon tool steel     | Phosphate coated                |
| 6   | <b>Bushing</b>        | Bearing alloy         | For ø50 or more only            |
| 7   | <b>Magnet</b>         | —                     |                                 |
| 8   | <b>Piston seal</b>    | NBR                   |                                 |
| 9   | <b>Rod seal</b>       | NBR                   |                                 |
| 10  | <b>Gasket</b>         | NBR                   |                                 |

## Additional information

Catalogue

[CQ2-Z-C\\_EU.pdf](#)

Operation manuals

[OM\\_CQ2x\\_OM0002MEN.pdf](#)