



C(D)Q2, Compact Cylinder, Double Acting Single Rod, Long Stroke w/Auto Switch Mounting Groove

CDQ2A63TF-275DCZ

Datasheet

General series information

- Compact Cylinder: Long Stroke Double Acting, Single Rod
- Bore sizes (mm): 32, 40, 50, 63, 80, 100
- Standard stroke range (mm): 125 to 300
- Port threads: Rc, NPT or G
- Can mount small auto switches on 4 surfaces.



Double-acting, single-rod cylinder

Standard specifications

Magnet	D (Built-in)
Mounting	A (Both Ends Tapped)
Type	Standard
Bore Size	Ø63 mm
Port Thread	TF [G]
Stroke	275
Cushion	C (Rubber Bumper)
Body Option	Standard (Rod End Female Thread)
Auto Switch	No Switch
Lead Wire or Pre-wired Connector	0.5 m (Or None in the Case of No Switch)
Number	2 pcs.
Rod End Options	None
Made of Stainless Steel	None
Fluororubber Seal	None
Pressure medium	Compressed air
Maximum temperature of pressure medium with magnet	60 °C
Minimum temperature of pressure medium with magnet	-10 °C
Maximum operating pressure	1.0 MPa

Minimum operating pressure	0.05 MPa
Proof pressure	1.5 MPa
Maximum ambient temperature with magnet	60 °C
Minimum ambient temperature with magnet	-10 °C
Number of pneumatic connections	2 pcs.
Pneumatic input connection	G 1/4
Mode of operation of drive	Double acting
Maximum piston speed	500 mm/s
Type of cushioning	Elastically
Piston rod end	Female-Thread
Geometric form of the piston rod	Single rod
Male thread of rod end	M18 x 1.5
Female thread of rod end	M10 x 1.5
Minimum piston speed	50 mm/s
Weight	3.463 Kg

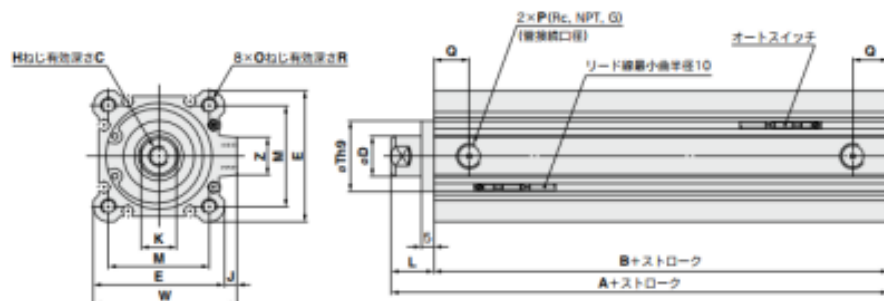
Dimensions

チューブ内径

φ32~φ100 オートスイッチ用磁石なし、磁石付

両端タップタイプ/C回Q2A

オートスイッチ用磁石なし、付とも外形寸法は同じです。



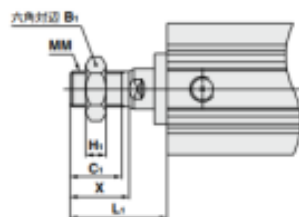
チューブ内径 (mm)	ストローク範囲 (mm)	A	B	C	D	E	H	J	K	L	M	O	P	Q	R	Th9	W	Z
32		62.5	45.5	13	16	45	M8×1.25	4.5	14	17	34	M6×1.0	1/8	10	10	22	49.5	14
40		72	55	13	16	52	M8×1.25	5	14	17	40	M6×1.0	1/8	12.5	10	28	57	15
50	125, 150, 175, 200, 250, 300	73.5	55.5	15	20	64	M10×1.5	7	17	18	50	M8×1.25	1/4	14	14	35	71	19
63		75	57	15	20	77	M10×1.5	7	17	18	60	M10×1.5	1/4	16.5	18	35	84	19
80		86	66	21	25	98	M16×2.0	6	22	20	77	M12×1.75	3/8	19	22	43	104	25
100		97.5	75.5	27	30	117	M20×2.5	6.5	27	22	94	M12×1.75	3/8	23	22	50	123.5	25

※ロッド先端ナットおよび付属金具の詳細につきましてはP.26、27

注1) 中間ストロークの長手寸法の算出方法につきましてはP.73

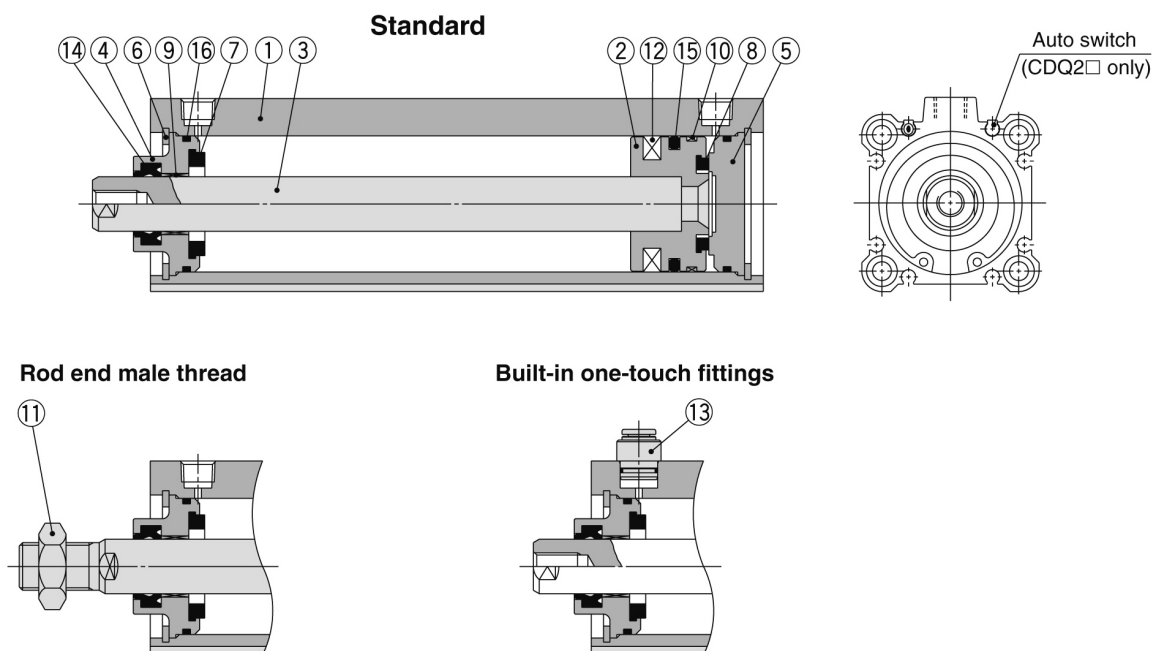
注2) オートスイッチの適正取付位置・取付高さ寸法につきましてはP.139~145

ロッド先端ねじ



チューブ内径 (mm)	B1	C1	H1	L1	MM	X
32	22	20.5	8	38.5	M14×1.5	23.5
40	22	20.5	8	38.5	M14×1.5	23.5
50	27	26	11	43.5	M18×1.5	28.5
63	27	26	11	43.5	M18×1.5	28.5
80	32	32.5	13	53.5	M22×1.5	35.5
100	41	32.5	16	53.5	M26×1.5	35.5

Constructions



Component Parts

No.	Description	Material	Note
1	Cylinder tube	Aluminum alloy	Hard anodised
2	Piston	Aluminum alloy	Chromated
3	Piston rod	Carbon steel	Hard chrome plated
4	Collar	Aluminum alloy	Anodised
5	Bottom plate	Aluminum alloy	Anodised
6	Retaining ring	Carbon tool steel	Phosphate coated
7	Bumper A	Urethane	
8	Bumper B	Urethane	
9	Bushing	Bearing alloy	
10	Wear ring	Resin	
11	Rod end nut	Carbon steel	Nickel plated
12	Magnet	—	For CDQ2A□ only
13	One-touch fitting	—	ø32 to ø63
14*	Rod seal	NBR	
15*	Piston seal	NBR	
16*	Tube gasket	NBR	

Replacement Parts/Seal Kit

Bore size (mm)	Kit no.	Contents
32	CQ2A32-L-PS	Kits include items 14, 15, 16 from the table.
40	CQ2A40-L-PS	
50	CQ2A50-L-PS	
63	CQ2A63-L-PS	
80	CQ2A80-L-PS	
100	CQ2A100-L-PS	

* Seal kit includes 14, 15, 16. Order the seal kit, based on each bore size.

* Since the seal kit does not include a grease pack, order it separately.

Grease pack part no.: GR-S-010 (10 g)

Additional information

Catalogue	CQ2-Z-D_EU.pdf
Operation manuals	OM_CQ2x_OM0002MEN.pdf