

**Oil/water cooler - Type PHE**

The oil/water coolers type PHE are plate heat exchangers with soldered stainless steel plates.

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1 Technical data

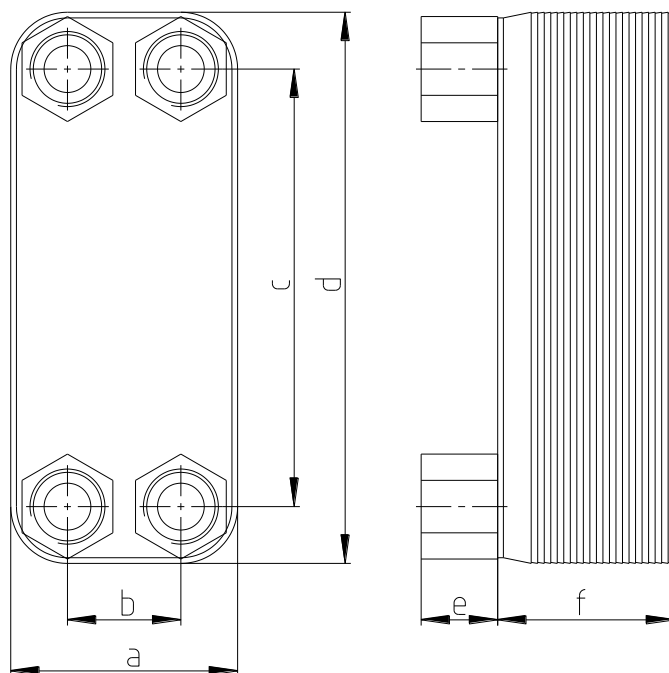


Illustration 1: Oil/water cooler - Type PHE

Table 1: Dimensions - Type PHE

Series	Type	Thread	Plates	Dimensions in mm						max. perm. operating pressure in bar
				a	b	c	d	e	f	
PHE	100	4 x ¾"	20	73	40	154	191	24	52	10
	200	4 x 1"	20	116	72	243	286	24	55	30
			40						103	
			60						151	
	300		40	112	50	466	526	24	103	
			60						151	
			80						203	
	355	2 x 1", 2 x 1 ¼"	20	124	73	478	529	27	59	
			40						107	
			60						155	
	400	2 x 1 ¼", 2 x 1 ½"	16	253	174	456	535	30	53	
			28						83	
			38						107	
			60						160	
	500	4 x 1 ½"	40	191	92	519	616	30	103	
			60						151	

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2 Advice

2.1 General advice

Please read through these operating/assembly instructions carefully before you start up the oil/water cooler. Pay special attention to the safety instructions! The operating/assembly instructions are part of your product. Please store them carefully and close to the oil/water cooler. The copyright for these operating/assembly instructions remains with KTR.

2.2 Safety and advice symbols



Warning of personal injury

This symbol indicates notes which may contribute to preventing bodily injuries or serious bodily injuries that may result in death.



Warning of product damages

This symbol indicates notes which may contribute to preventing material or machine damage.



General advice

This symbol indicates notes which may contribute to preventing adverse results or conditions.



Warning of hot surfaces

This symbol indicates notes which may contribute to preventing burns with hot surfaces resulting in light to serious bodily injuries.

2.3 General hazard warnings



With assembly, operation and maintenance of the oil/water cooler it has to be made sure that the entire drive train is secured against accidental switch-on and the plant is unpressurized. You may be seriously hurt by hot or pressurized hydraulic oil or water. Make absolutely sure to read through and observe the following safety indications.

- All operations on and with the oil/water cooler have to be performed taking into account "safety first".
- Please make sure to switch off the oil supply and water supply as well as the power pack before you perform your work on the oil/water cooler.
- Secure the power pack, oil and water supply against accidental switch-on, e. g. by providing warning signs at the place of switch-on or removing the fuse for current supply and lock the oil and water supply.
- Do not reach into the operation area of the machine as long as it is in operation.
- Secure the oil/water cooler against accidental contact (risk of burns). Provide for the necessary protection devices and covers.

Please observe protection note ISO 16016.	Drawn: 2025-09-24 Ka/Str Verified: 2025-09-24 Ka	Replacing: KTR-N dated 2025-02-18 Replaced by:
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2 Advice

2.4 Intended use

You may only assemble, operate and maintain the oil/water cooler if you

- have carefully read through the operating/assembly instructions and understood them
- are technically qualified and specifically trained (e. g. safety, environment, logistics)
- are authorized by your company

The oil/water cooler may only be used in accordance with the technical data (see chapter 1). Unauthorized modifications on the cooler are not admissible. We will not assume liability for any damage that may arise. In the interest of further development we reserve the right for technical modifications.

The **oil/water coolers PHE** described in here correspond to the technical status at the time of printing of these assembly/operating instructions.

3 Storage, transport and packaging

3.1 Storage

The oil/water coolers are supplied in preserved condition and with painting and can be stored at a dry and roofed place for 6 - 9 months.



The storage rooms must not include any ozone-generating devices like e. g. fluorescent light sources, mercury-vapour lamps or electrical high-voltage appliances.
Humid storage rooms are not suitable.
Make sure that condensation is not generated. The best relative air humidity is less than 65 %.

3.2 Transport and packaging



In order to avoid any injuries and any kind of damage always make use of proper transport and lifting equipment.

The oil/water coolers are packed differently each depending on size, number and kind of transport. Unless otherwise contractually agreed, packaging will follow the in-house packaging specifications of KTR.

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4 Assembly



Operating temperature -10 °C to +200 °C

Oil/water cooler (plate heat exchanger) made of stainless steel 1.4401 soldered with copper.
Please observe boiling and freezing point.

4.1 Assembly / start-up



Please note that there may be sharp metal edges on the oil/water cooler due to manufacturing.
Please wear safety gloves.



Please make sure that the lines are connected with zero potential. For that purpose refer to table 2 for the torques required for the connection.

Table 2: Torques of connection lines

Thread	Torque in Nm
1/2"	75
3/4"	115
1"	155
1 1/4"	265
1 1/2"	350

With assembly of the lines make sure that

- a liquid generally flows within one letter code only
- the liquids are positioned in the opposite direction, for example:
 - Oil to be cooled:
 - Inlet A2/F3
 - Exit A1/F1
 - Cooling water:
 - Inlet B1/F2
 - Exit B2/F4
 - Side B is provided with one more plate on site which allows to fully enclose the hot medium. The cooling capacity is fully used in this way.
 - Side A is intended for connecting the medium with the highest temperature.
- Rinse the plate heat exchanger with the same liquid/medium as the other system.
- Filter the liquid/the medium after rinsing.

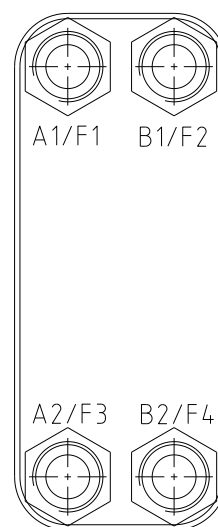


Illustration 2: Connection of lines



Please make sure that the medium used does not show any dirt. In order to avoid any blockages or damages on the oil/water cooler you have to make use of a filter.
A mesh size of filter of approx. 20 µm is usually sufficient.



Please note that the use of chlorous water, salt water etc. is not suitable for oil/water coolers. Damages caused by corrosion cannot be excluded.



4 Assembly

4.2 Fastening device

For fastening the oil/water cooler we recommend to use a fastening retainer as per illustration 3.

From size 200 two fastening retainers per oil/water cooler are recommended.

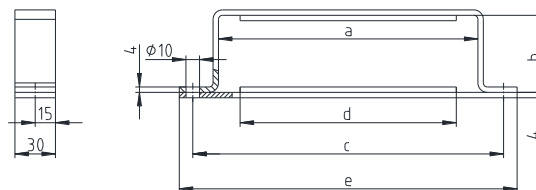


Illustration 3: Fastening retainer

Table 3: Dimensions - Fastening retainer

Type	Dimensions in mm				
	a	b	c	d	e
BH100-20	80	56	114	75	134
BH100-20HP	92	65	126	85	146
BH100-40HP	92	113	126	85	146
BH200/300-20	120	59	155	115	170
BH200/300-40	125	100	155	120	175
BH200/300-50	120	132	155	115	170
BH200/300-60	125	148	155	120	175
BH200/300-80	125	193	155	120	175
BH500-40	200	107	235	193	260
BH500-60		155			

4.3 Application

The oil/water cooler can be used for various coolants:

- Coolant
- Water
- Oil



Please note that the use of chlorous water, salt water etc. is not suitable for oil/water coolers. Damages caused by corrosion cannot be excluded.

4.4 Frost protection

Any generation of frost or ice will damage the oil/water cooler. Make use of a water-glycol compound if the temperature is close to the freezing point or below. Please observe the operating temperature.

5 Disposal

In respect of environmental protection we would ask you to dispose of the packaging resp. products on termination of their service life in accordance with the legal regulations and standards that apply.

- **Metal**
Any metal components have to be cleaned and disposed of by scrap metal.
- **Gaskets**
Gaskets can be disposed of by residual waste.
- **Nylon materials**
Nylon materials have to be collected and disposed of by a waste disposal company.

**6 Cleaning**

**Before cleaning make sure that the oil/water cooler has cooled down.
Touching the heated components causes burns.**

Rinsing allows to remove most of the soft deposits/dirt blocking the interior space. A solution used for rinsing should be a soft acidity with a concentration of less than 5 %, e. g. phosphoric acid.
Rinse with 1.5 times the flow rate compared to regular operation, if possible, reverse the flow direction after 30 minutes.



Please note that the use of solutions being too acidic with rinsing is not suitable for oil/water coolers. Damages caused by corrosion cannot be excluded.

Before you start-up the system again, rinse the oil/water cooler with fresh water.
Clean the oil/water cooler regularly.

7 Maintenance

Preventive maintenance operations have to be regularly performed by the user.

The maintenance intervals mainly depend on the operating period and the water speed reached. In case of frequent standstill and low volume of water short maintenance intervals are necessary.

- Inspect the oil/water cooler for leakages.
- Proper fastening of the oil/water cooler has to be assured.
- Inspect the oil/water cooler for damages.



**Leakages have to be eliminated immediately.
Oil which has escaped has to be removed properly, since oil residues may vaporize on hot components and ignite.**

8 Spares inventory, customer service addresses

We recommend to store major spare parts on site to ensure the readiness for use of the machine in case if an oil/water cooler fails.

Contact addresses of the KTR partners for spare parts and orders can be obtained from the KTR homepage at www.ktr.com.



KTR does not assume any liability or warranty for the use of spare parts and accessories which are not provided by KTR and for the damages which may incur as a result.

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