



level and level with temperature switch (NVT) Operating/Assembly instructions



The level and level with temperature switches (NVT) serve for monitoring both the level and level and temperature in simple hydraulic or lubrication units.

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1 Technical data

Switching tube

Operating pressure:	Max. 1 bar
Operating temperature:	max. 80 °C
Density of liquid:	Min. 0.8 kg/dm ³
Float:	PU
Switching tube:	MS
Flange:	MS

Level contacts

Function:	NC (break contact)
Distance between contacts:	40 mm
Max. operating voltage:	230 V
Max. switching current:	0.5 A
Contact load:	10 VA

Temperature contacts

Function:	NC (break contact)
Max. operating voltage:	250 V
Max. switching current:	2 A
Max. contact load:	100 VA
Switching point:	60 °C/70 °C/80 °C
Tolerance of break point:	± 5 K
Switch-back difference:	18 K ± 5 K

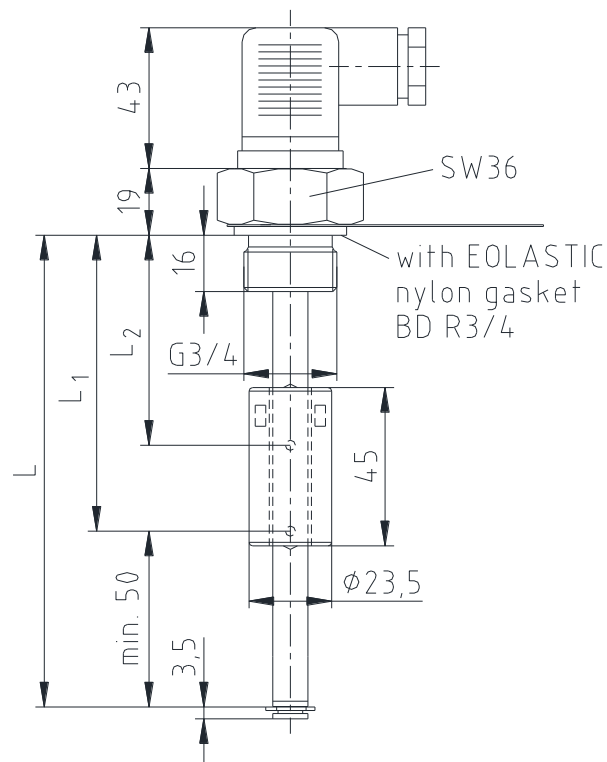


Illustration 1

Table 1: Dimensions

Size	Dimensions in mm		
	L	L ₁	L ₂
NVT22	220	170	40
NVT37	370	320	40
NVT45	450	400	40

Plug-in connection:

D03

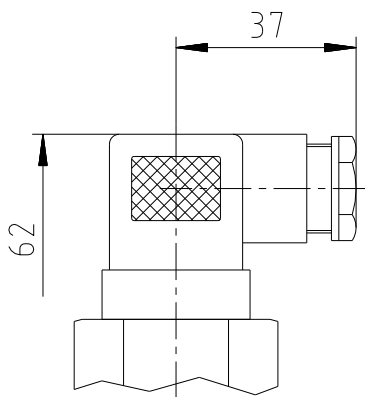


Illustration 2: plug-in connection D03 (3 poles) + PE, DIN 43650)

Protection class IP65
Cable gland PG11
Max. voltage 230 V AC/DC

DM12

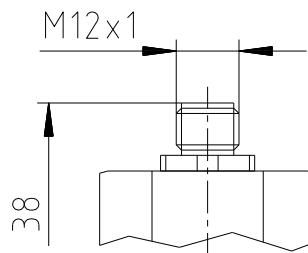


Illustration 3: plug-in connection DM12 (4 poles)

Protection class IP67**
Max. voltage 24 V DC

** with sealed cable socket

Please observe protection note ISO 16016.	Drawn:	2026-06-08 Fes	Replacing:	KTR-N dated 2018-02-26
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2 Advice

2.1 General advice

Please read through these operating/assembly instructions carefully before you assemble the level and level with temperature switch.

Pay special attention to the safety instructions!

The operating/assembly instructions are part of your product. Please store them carefully and close to the level and level with temperature switch. The copyright for these operating/assembly instructions remains with KTR.

2.2 Safety and advice symbols



Warning of personal injury

This symbol indicates notes which may contribute to preventing bodily injuries or serious bodily injuries that may result in death.



Warning of product damages

This symbol indicates notes which may contribute to preventing material or machine damage.



General advice

This symbol indicates notes which may contribute to preventing adverse results or conditions.

2.3 General hazard warnings



With assembly and disassembly of the level and level with temperature switch it has to be made sure that the entire drive train is secured against accidental switch-on. You may be seriously hurt by rotating parts. Make absolutely sure to read and observe the following safety instructions.

- All operations on and with the NVT have to be performed taking into account "safety first".
- Please make sure to switch off the power pack before you perform your work on the NVT.
- Secure the power pack against accidental switch-on, e. g. by providing warning signs at the place of switch-on or removing the fuse for current supply.
- Do not reach into the operation area of the machine as long as it is in operation.
- Remove the fuse for power supply before you perform your work on the NVT.

2.4 Intended use

You may only assemble and disassemble the NVT if you

- have carefully read through the operating/assembly instructions and understood them
- had technical training
- are authorized by your company

The NVT may only be used in accordance with the technical data (see chapter 1). Unauthorized modifications on the NVT are not admissible. We will not assume liability for any damage that may arise. In the interest of further development we reserve the right for technical modifications.

The **level and level with temperature switch (NVT)** described in here corresponds to the technical status at the time of printing of these operating/assembly instructions.

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**3 Storage, transport and packaging****3.1 Storage**

The level and level with temperature switches are supplied in preserved condition and can be stored at a dry and roofed place for 6 - 9 months.

The features of the NVT remain unchanged for up to 5 years with favourable storage conditions.



**The storage rooms must not include any ozone-generating devices like e. g. fluorescent light sources, mercury-vapour lamps or electrical high-voltage appliances.
Humid storage rooms are not suitable.
Make sure that condensation is not generated. The best relative air humidity is less than 65 %.**

3.2 Transport and packaging

In order to avoid any injuries and any kind of damage always make use of proper transport and lifting equipment.

The NVT are packed differently each depending on size, number and kind of transport. Unless otherwise contractually agreed, packaging will follow the in-house packaging specifications of KTR.

4 Assembly

After transport and supply of the level switches the bistable contacts may have a switching status different from the one projected for intended use during operation.

That is why the float of the level switch has to be shifted on the level switching tube from below immediately before installation.

This measure makes sure that all bistable contacts installed have a clearly defined switching status.

The level switch is supplied fully assembled and can be fastened on the tank via screw-in threads or screw-in flanges and fixing screws. Make sure that the float can move freely and sufficient distance to the tank walls and to other equipment is kept.

If the float has possibly been disassembled it must be made sure that the magnet inside the float is located above the fluid level. This can easily be inspected by means of a piece of iron which allows to find out the position of the magnet inside the float.



Please note the following items:

Danger of electric shock

When connecting the equipment the maximum permissible voltages and currents (see technical data) have to be noted and the cable cross sections and circuit breakers have to be adapted accordingly.

With the selection of the connection cables the maximum permissible operating temperatures of the equipment must be observed.

Assembly in specific applications:

If the device is mounted outdoors or in the wet area, a maximum of 16 V AC effectively or 35 V DC as operating voltage is permissible.

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4 Assembly

4.1 Start-up



The electrical connection may be performed by trained technical staff only.



The device must not be operated beyond its specification!

Connection:

For the pin assignment of your NVT see selection tables on page 6 and 7.

For electrical data about plugs and contacts see page 7.

4.2 Adjusting the level contacts

The contacts for level measurement are clamped on an edge rod inside the protective tube. They are positioned following the specifications given in the order, but can be infinitely adjusted, if necessary.



Please absolutely observe chapter 2.3 before you perform any kind of work on the level and level with temperature switch.

- Break the voltage supply.
- Delete any connections and pull out the plug.
- Screw off the plug socket.
- Carefully pull out the edge rod along with the contacts upwards.



The ground wire is led as a loop and soldered on the protective tube internally in direction of insertion. In order to avoid tearing off the ground wire, it should not be pulled out completely.

- Mark the original contact position.



Never try to take the contacts out of the edge rod forwards, since the glass body is damaged in this way. Do not pull on the wires.

- Carefully shift the contacts on the edge rod to the requested positions. For that purpose make use of a small screwdriver or something similar. If the contacts are fully tightened, use a drop of oil. Make sure to observe the minimum distances.

If the contacts are designed as make contact (NO) or brake contact (NC), the contact function can be reversed by rotating the contacts by 180°. Symbols for make contact and break contact and an arrow are shown on the housing. The arrow pointing upwards when being mounted indicates the contact function that is valid. The logic of contacts assumes that the level switch is installed in an empty tank, i. e. it is in operating position only after filling.

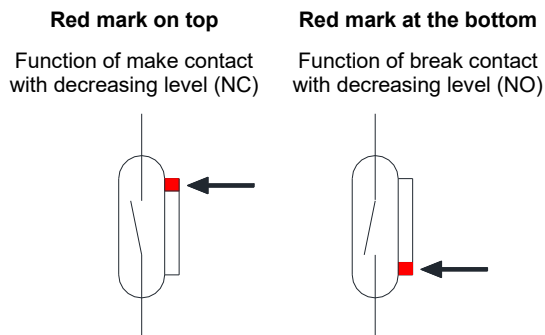


Illustration 4: Function

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4 Assembly

4.2 Adjusting the level contacts

- For reversing the switching function pull the contact upwards or downwards out of the edge rod. Insert the contacts rotated by 180°C and shift them in the requested position.
- First insert the ground wire in the protective tube, if the wire was pulled out of the protective tube.
- In addition form one wire length as a loop and carefully shift on the edge rod.

4.3 Contact fuse

Subject to their design Reed contacts are very long-lasting and reliable components. Nevertheless note the following with the operation:

Service life of Reed switches:

The service life of Reed switches can be up to 10^9 switching cycles. It is reduced by high load and/or incorrect or unavailable protective circuits when switching inductive, capacitive or lamp load.

That is why it must be assured that one or several of the maximum permissible limit values are never exceeded, not even for short-term, and that contact protection wiring is installed with not purely resistive loads. The use of test lamps with the installation of devices is not permissible, either, since too high current may flow through them which may damage the Reed contacts. Powerless testing devices should be used here in every case.

Contact protection wiring for Reed switches:

With DC voltage a free-wheeling diode as per illustration 5 must be connected in parallel with the contact.

With AC voltage an RC element as per illustration 6 and table 2 must be connected in parallel with the contact.

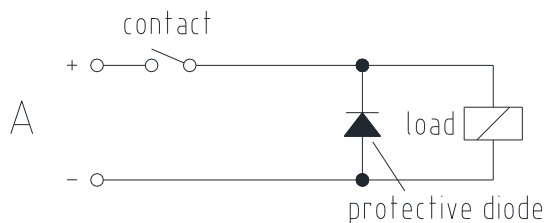


Illustration 5: contact - A

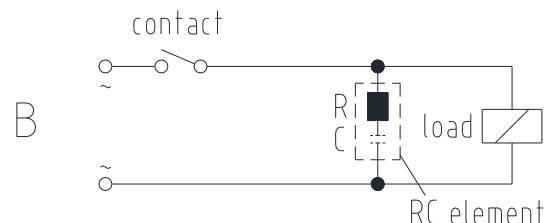


Illustration 6: contact - B

Table 2:

Load in VA	10		25		50	
Voltage on contact V	R/Ohm	C/μF	R/Ohm	C/μF	R/Ohm	C/μF
24	22	0.022	1	0.1	1	0.47
60	120	0.0047	22	0.022	1	0.1
110	470	0.001	120	0.0047	22	0.022
230	470	0.001	470	0.001	120	0.0047

Please observe the max. permissible voltages/loads of the respective level contacts!

Voltages and currents

All level contacts with Reed switches can switch minimum switching voltages of 10 μV and minimum switching currents of 1 μA.

The maximum figures specified for the respective contact types apply.

That is why level contacts with Reed switches can promptly be used both for SPS applications and high loads (within the framework of the maximum limit values).



4 Assembly

4.3 Contact fuse

Contact material

On all Reed switches in KTR level switches rhodium is used as a contact material in the area of the original contact surfaces.

4.4 Selection of pin assignment

Considering the lengths the contacts have to be read from bottom to top (see illustration 7).

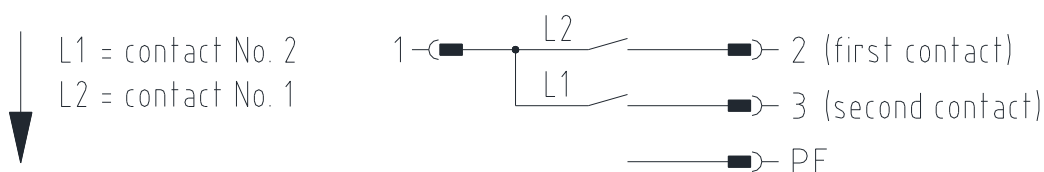


Illustration 7: Pin assignment of contacts

4.5 Information about temperature contacts

The temperature contact is a temperature contact serving as break contact (TMÖ).
For technical details please refer to page 7.

4.6 Pin assignment

Table 3: NVT with plug connection D3

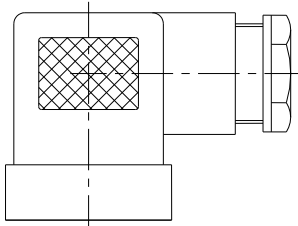
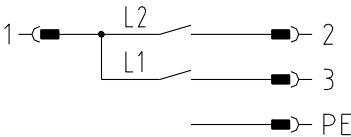
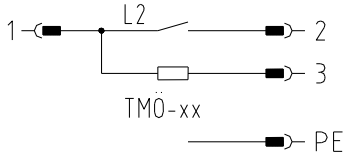
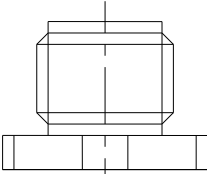
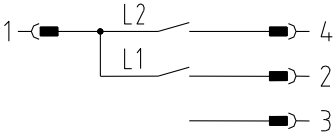
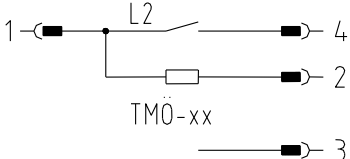
Plug type	Type	Part No.	Type	Part No.
 Illustration 8: Plug connection D03	NVT xx-1-0-D3	261xx0100100	NVT xx-2-60-D3	261xx0260100
			NVT xx-2-70-D3	261xx0270100
			NVT xx-2-80-D3	261xx0280100
	 Illustration 9: Pin assignment		 Illustration 10: Pin assignment	

Table 4: NVT with plug connection DM12

Plug type	Type	Part No.	Type	Part No.
 Illustration 11: Plug connection DM12	NVT xx-1-0-DM12	261xx0100200	NVT xx-2-60-DM12	261xx0260200
			NVT xx-2-70-DM12	261xx0270200
			NVT xx-2-80-DM12	261xx0280200
	 Illustration 12: Pin assignment		 Illustration 13: Pin assignment	

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6 Disposal

In respect of environmental protection we would ask you to dispose of the products on termination of their service life in accordance with the legal regulations resp. standards that apply.

7 Maintenance and cleaning

NVT is a maintenance-free level and level with temperature switch.



**Do not use any detergents which may corrode the materials used.
The way of cleaning the equipment must be adapted to the IP protection class of the equipment.**

8 Spares inventory, customer service addresses

A basic requirement to ensure the readiness for use of the level and level with temperature switch (NVT) is a stock of the most important spare parts on site.

Contact addresses of the KTR partners for spare parts and orders can be obtained from the KTR homepage at www.ktr.com.



KTR does not assume any liability or warranty for the use of spare parts and accessories which are not provided by KTR and for the damages which may incur as a result.

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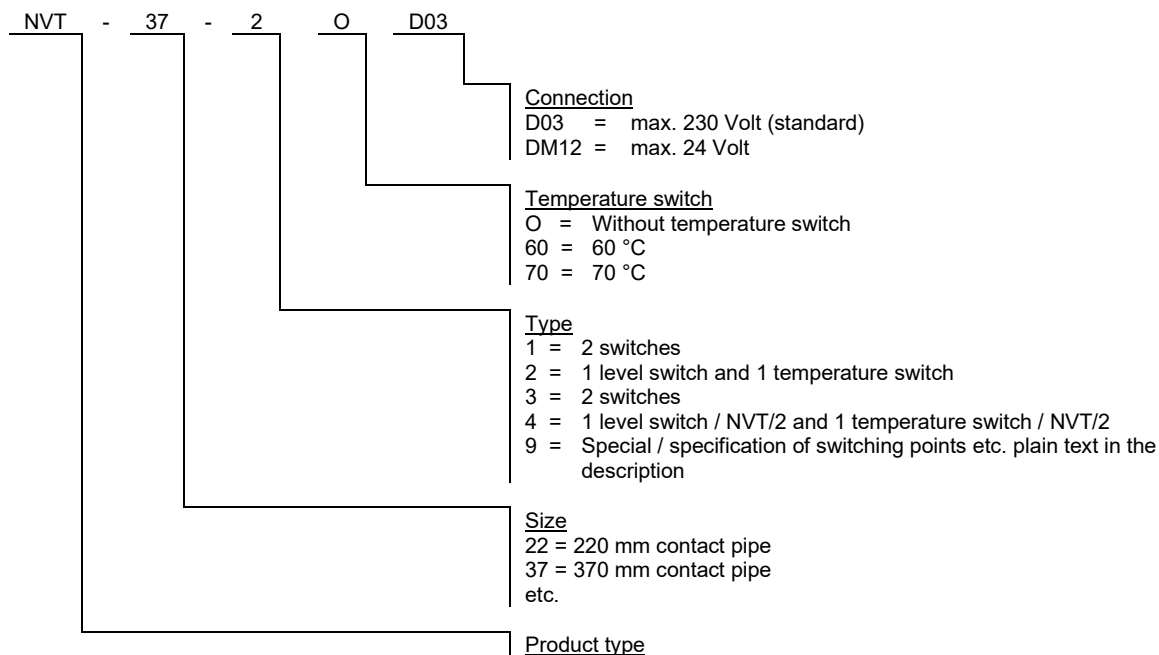


9 Enclosure A

9.1 Type code

Extract from KTR standard 02610 sheet 1 (edition 1):

level and level with temperature switch (NVT)



Types of level switches:

Level switch type D03

NVT xx-1-0-D3
NVT xx-2-60-D3
NVT xx-2-70-D3
NVT xx-2-80-D3

Level switch type DM12

NVT xx-1-0-DM12
NVT xx-2-60-DM12
NVT xx-2-70-DM12
NVT xx-2-80-DM12

**9 Enclosure A****9.2 EU Declaration of conformity**

EU Declaration of conformity

according to EU directive 2014/35/EU dated April 26, 2014

The manufacturer - KTR Systems GmbH, D-48432 Rheine - states that the below-mentioned product

level and level with temperature switch (NVT)

complies with the major requirement of directive 2014/35/EU (Low-Voltage Directive) as last amended.

The level and level with temperature switch complies with the specifications of the following standards/guidelines:

2014/30/EU Directive for electromagnetic compatibility (EMC)

The equipment serves for monitoring level and temperature in tanks for fluid systems.

The a. m. product of the declaration complies with the relevant harmonisation directives of the Union:

DIN EN 61010-1:2010/A1:2019/AC:2019-04 Safety regulations for electrical measuring, control and laboratory equipment

DIN EN 61326-1:2013 Electrical measuring, control and laboratory equipment - EMC specifications

This declaration of conformity is issued under the sole responsibility of the manufacturer.

The persons in charge of this declaration of conformity is Mr. Christoph Bettmer having his address at the company's headquarters.

Rheine,
Place

2026-03-19
Date

ppa.


Dr. Norbert Partmann
Head of Engineering and R&D

i. V.


Christoph Bettmer
Product Manager