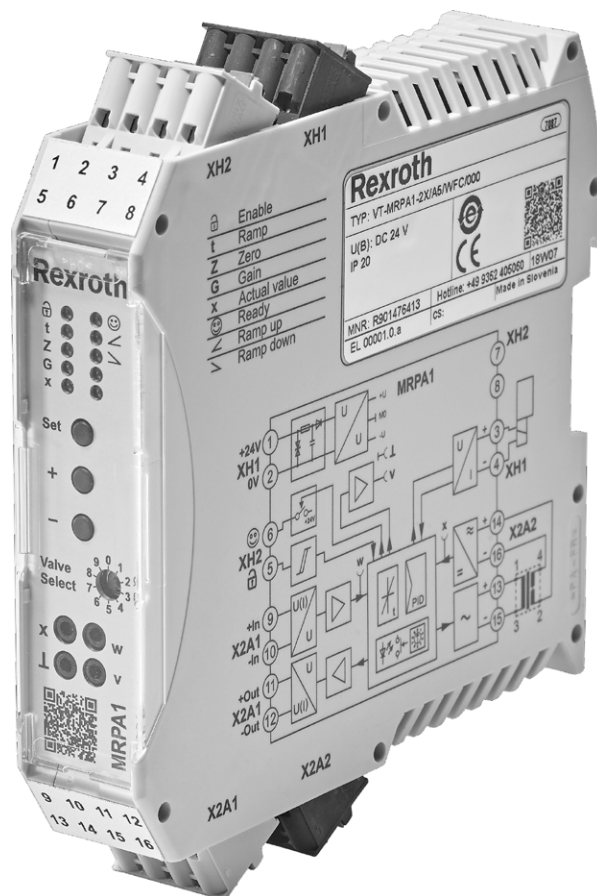


Valve amplifier for proportional directional valve type 2WFC

VT-MRPA1
Component series 2X

Operating instructions
RE 30220-B/09.2022

Replaces: 05.2019
English



The data specified only serve to describe the product. If information on the use of the product is given, it is only to be regarded as application examples and recommendations. Catalog information does not constitute warranted properties. The information given does not release the user from the obligation of own judgment and verification. Our products are subject to a natural process of wear and aging.

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The cover shows an example configuration. The product supplied may differ from the solution shown here.

The original operating instructions were created in the German language.

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1 About this documentation

1.1 Validity of the documentation

This documentation is valid for valve amplifier VT-MRPA1-2X/.../WFC/... from Bosch Rexroth.

This documentation is intended for fitters, operators, service technicians, system operators and machine manufacturers.

This documentation contains important information on the safe and appropriate installation, transport, commissioning, maintenance, operation, use, and removal of the product.

- Read this documentation thoroughly, especially Chapter 2 “Safety instructions” and Chapter 3 “General notes on damage to property and damage to the product”, before working with the product.

1.2 Required and supplementary documentation

- The product must not be commissioned until you have been provided with the documentation marked with the book symbol  and you have understood and observed it.

Tabelle 1: Required and supplementary documentation

	Title	Document number	Type of document
	Order confirmation		
	Valve amplifier for proportional directional valves 2WFC	30220	Data sheet

1.3 Representation of information

In order that this documentation allows you to work directly and safely with your product, standardized safety notes, symbols, terms, and abbreviations are used. For a better understanding, they are explained in the following sections.

1.3.1 Safety instructions

This documentation contains safety notes in chapter 2.6 “Product-specific safety instructions” and chapter 3 “General notes on damage to material and the product” as well as before a sequence of activities or instructions for action, which involve the risk of personal injury or damage to equipment. The hazard avoidance measures described must be observed.

Safety instructions are structured as follows:

 SIGNAL WORD
Type and source of danger! Consequences in case of non-compliance ► Hazard avoidance measures ► <Enumeration>

- **Warning symbol:** draws attention to a hazard
- **Signal word:** identifies the degree of hazard
- **Type and source of danger!:** specifies the type and source of hazard

- **Consequences:** describes the consequences in case of non-observance
- **Precaution:** specifies how the hazardous situation can be prevented

Tabelle 2: Hazard Classifications according to ANSI Z535.6-2011

Warning sign, signal word	Meaning
 DANGER	Indicates a hazardous situation which, if not avoided, will certainly result in death or serious injury.
 WARNING	Indicates a hazardous situation which, if not avoided, could result in death or serious injury.
 CAUTION	Indicates a hazardous situation which, if not avoided, could result in minor or moderate injury.
NOTICE	Damage to property: The product or the environment could be damaged.

1.3.2 Symbols

The following symbols indicate notices which are not safety-relevant but increase the comprehensibility of the documentation.

Tabelle 3: Meaning of the symbols

Symbol	Meaning
	If this information is disregarded, the product cannot be used or operated in an optimum manner.
	Individual, independent action
1.	Numbered instruction:
2.	The numbers indicate that the actions must be carried out one after the other.
3.	

1.3.3 Designations

The following designations are used in this documentation:

Tabelle 4: Designations

Term	Meaning
Electronics	Command value cards, amplifiers, and controls manufactured by Bosch Rexroth

1.3.4 Abbreviations

The following abbreviations are used in this documentation:

Tabelle 5: Abbreviations

Abbreviation	Meaning
ANSI	American National Standards Institute
EMC	Electromagnetic compatibility
PELV	Protective Extra Low Voltage

2 Safety instructions

2.1 About this chapter

Electronic devices from Bosch Rexroth are manufactured according to the generally accepted rules of technology. However, there is still a risk of personal injury and damage to property if you do not observe this chapter and the safety instructions in this documentation.

- ▶ Read this documentation completely and thoroughly before working with the product.
- ▶ Keep this documentation in a location where it is accessible to all users at all times.
- ▶ Always include the required documentation when you pass the product on to third parties.

2.2 Intended use

The products are electrical and electronic components.

You may use the product as follows:

- For activating 2WFC proportional directional valves
- For applications as specified in technical data sheet RE 30220
- While adhering to the operating and ambient conditions according to data sheet RE 30220
- While adhering to the given performance limits
- In the original condition, without damage.
- Repairs by customers are not permitted

The product is intended exclusively for professional use and not for private usage. Operation according to the intended use also implies that you have read and understood this documentation completely, especially chapter 2 “Safety instructions”.

2.3 Improper use

Any use other than described in the section “Intended use” is considered as improper and is therefore not permitted.

Bosch Rexroth AG does not assume any liability for damage caused by improper use.

The user assumes all risks involved with improper use.

Improper use includes, but is not limited to:

- operating the electronics outside the specified performance limits and operating conditions, especially the prescribed ambient conditions;
- the use as safety-related part of controls in the sense of DIN EN ISO 13849. Functional safety must be realized by means of appropriate, additional components.
- use in potentially explosive atmospheres
- improper transport
- improper storing
- lack of cleanliness during storage and assembly
- incorrect installation

2.4 Qualification of personnel

The activities described in this documentation require basic knowledge of electrics and hydraulics as well as knowledge of the associated technical terms. In order to ensure safe use, these activities may only be carried out by an expert in the respective field or an instructed person under the direction and supervision of an expert.

Experts are those who are able to recognize potential hazards and apply the appropriate safety measures due to their professional training, knowledge and experience, as well as their understanding of the relevant requirements pertaining to the work to be undertaken. An expert must observe the relevant specific professional rules and have the necessary expert knowledge.

With regard to electronic products, expertise means, for example:

- ability to read and completely understand circuit diagrams,
- in particular, completely understanding the correlations regarding safety equipment and
- knowledge of the function and structure of electrical and electronic components.



Bosch Rexroth offers measures that support your qualification in specific fields. You can find an overview of training contents on the Internet at: <http://www.boschrexroth.com>

2.5 General safety instructions

- Observe the valid regulations on accident prevention and environmental protection.
- Observe the safety regulations and provisions of the country in which the product is used/applied.
- Exclusively use Bosch Rexroth products in technically perfect condition.
- Observe all notices on the product.
- Persons who install, commission, operate, demount or maintain Bosch Rexroth products must not consume any alcohol, drugs or pharmaceuticals that may affect their ability to respond.
- Only use original Bosch Rexroth accessories and spare parts in order to prevent any hazard to persons due to unsuitable spare parts.
- Comply with the technical data and environmental conditions specified in the product documentation.
- The installation or use of inappropriate products in safety-relevant applications could result in unintended operating states in the application which in turn could cause personal injuries and/or damage to property. Therefore, only use a product for safety-relevant applications if this use is expressly specified and permitted in the documentation of the product, e.g. in explosion protection zones or in safety-related parts of control systems (functional safety).
- You may commission the product only when it has been established that the final product (for example, a machine or system), in which the Bosch Rexroth product is installed, complies with national regulations, safety regulations and standards relevant for the application.

2.6 Product-specific safety instructions

WARNING

Hazardous movements!

Risk of injury due to incorrect connection or incorrect activation of electrical and electronic devices and resulting unforeseeable machine movements.

- ▶ Observe safety in accordance with EN ISO 13849 or IEC 62061.
- ▶ If persons have to enter the hazard zone while the control is active, provide superordinate monitoring functions or measures for personal safety. These measures must be provided according to the specific data of the system and on the basis of the risk and error analysis of the system manufacturer/user. In this connection, the safety provisions applied for the system must be taken into account.
- ▶ Failures and defects in the control current or the energy supply can result in uncontrolled machine movements.
- ▶ Electronics emit interference to other electronics within the permitted limit values and also react to interference. This can cause malfunction in the control process. Only use electronics below EMC limit values or provide appropriate shielding.
- ▶ Electrostatic processes, an inadequate grounding concept or missing equipotential bonding can lead to damage to the electronics and hence cause malfunction or uncontrolled movements of the machine. Ensure proper grounding and provide equipotential bonding.
- ▶ Using the product outside the specified IP protection class can result in short-circuit and malfunction and hence in uncontrolled machine movements. Therefore, use the product only within the IP protection class and in environments as specified in the data sheet.
- ▶ Provide safety functions for personal safety separately. Amplifiers, command value processing cards and control electronics themselves do not include safety functions for personal safety and are no safety-related components.
- ▶ Avoid contact with salt-laden environments and adhere to the ambient temperature given in the data sheet.
- ▶ In the event of an emergency, fault or other abnormalities, switch the system off and secure it against being switched on again.

High electrical voltage by incorrect connection!

Danger to life, risk of injury due to electric shock.

- ▶ When carrying out any work, disconnect the relevant machine section from the power supply and protect it against being switched on again.
- ▶ Only connect devices, electrical components and cables which feature protective extra low voltage (PELV) to connections or terminals having voltages from 0 to 50 Volt.
- ▶ Only connect voltages and power circuits that feature safe isolation from dangerous voltages. Safe isolation can be achieved with isolation transformers, safe optocouplers or mains-free battery operation.
- ▶ Always connect all cables to the provided connections. Avoid open cables or contacts.



WARNING

Lightning!

Risk of uncontrolled machine movements.

- An inadequate grounding concept or missing equipotential bonding can lead to damage to the electronics. Provide for equipotential bonding of the device.



CAUTION

Fault currents and short-circuits!

Impairment of safety and malfunction.

- Keep the surroundings free from electrically conductive contamination (acids, bases, corrosive agents, salts, metal vapors, etc.) and do not expose the device to these substances. Generally rule out any deposits according to protection class IP.

2.7 Personal protective equipment

Check determined personal protective equipment for completeness and protective effect and wear it (observe customer regulations and list of personal protective equipment).

2.8 Obligations of the machine end-user

The operation of installations, systems and machines basically requires the implementation of a holistic IT security concept which is state-of-the-art in terms of technology. Accordingly, Bosch Rexroth products and their properties must be considered as components of installations, systems and machines for their holistic IT security concept.

Unless otherwise documented, Bosch Rexroth products are designed for operation in local, physically and logically secured networks with access restrictions for authorized persons, and they are not classified according to IEC 62443-4-2.

3 General information on damage to property and damage to the product

The warranty only applies to the delivered configuration.

Warranty claims will be rejected in the case of improper installation, commissioning and operation as well as in the case of use not in accordance with the intended purpose and/or improper handling.

NOTICE

High voltage!

The electronics may be damaged.

- ▶ Wire electronics from Bosch Rexroth only when these are disconnected from the power supply.

Wrong cables! Power loss, scorching of cable!

Risk of damage to the product!

- ▶ Only use the cables specified in the data sheet with the respective cable cross-sections for electronic devices from Bosch Rexroth!

Radiated interference!

Risk of malfunction.

- ▶ The distance to radio sources must be sufficiently large (> 1 m).
- ▶ In the case of strongly fluctuating operating voltage, it may be necessary to use an external smoothing capacitor in individual cases.

Emitted interference!

Risk of affecting other devices.

- ▶ Use shielded signal and solenoids cables in order that EMC requirements are fulfilled.

Overloading!

Risk of overloading and damage to the supply cable in the case of insufficient dimensioning and/or operation with several electrical devices.

- ▶ Provide current limitation by overload protection.
- ▶ Select an appropriate rating of power supply units and cables.

Short-circuit!

Risk of overloading and damage of the supply cable in the case of defects of the electrical device.

- ▶ Provide current limitation by overload protection.

Impermissible temperature range!

Risk of overheating. The devices can be thermally destroyed.

- ▶ Adhere to the specification in the data sheet.

Cables lying around!

Risk of stumbling!

- ▶ Lay cables and lines so that they cannot be damaged and no one can trip over them.

4 Scope of delivery



Information on the scope of delivery can be found in the shipping documents and data sheet RE 30220 of your Bosch Rexroth product:

- Check the scope of delivery for completeness and possible transport damage.



In case of complaints, please contact Bosch Rexroth AG, see chapter 16.1 “List of addresses” on page 33.

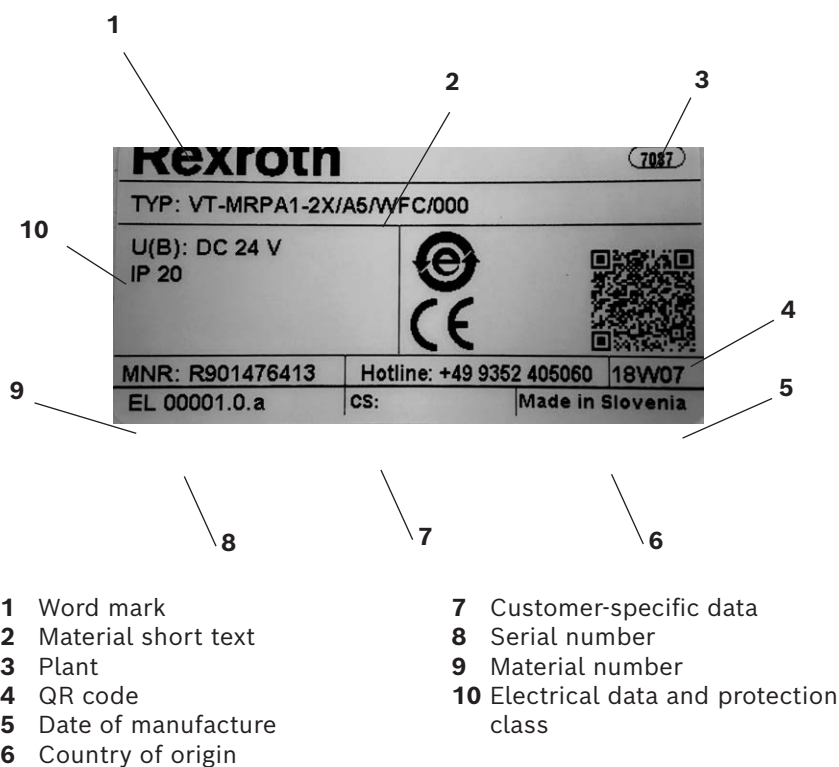
5 About this product



You can find information on the product and its performance in the data sheet of your electronics. The data sheet and further information can be found at: www.boschrexroth.com/VT-MRPA1.

5.1 Identification of the product

The most important data of the product are given on a label or are printed directly at the side of the product.



6 Transport and storage

There are no special instructions for transporting electronic products. You must, however, observe the notes in Chapter 2 “Safety instructions” and comply with the ambient conditions for storage and transport which are detailed in the technical data sheet RE 30220.

6.1 Storing electronic products

Proceed as follows in order to prepare electronics from Bosch Rexroth for storage and further use:

- ▶ Whenever possible, use the original packaging for storage.
- ▶ Observe the permissible storage temperature range specified in the data sheet.
- ▶ Protect the electronics from dust and humidity.

7 Installation

NOTICE

Risk of short-circuit!

In the case of electronics with housing, water may condense within the housing!

- ▶ Let the electronics acclimate itself for several hours, as otherwise water may condense in the housing.

The electronics are provided with cooling slots. According to the specified protection class, dirt and fluids may easily enter and cause malfunction and short-circuit! Reliable operation is thus no longer ensured.

- ▶ When working on the electronics, observe strictest cleanliness and make sure that no fluids will enter the housing.

Major potential differences!

Risk of destruction of electronics by plugging or unplugging connectors under voltage.

- ▶ Switch off power supply to the relevant system part before installing the products or plugging or unplugging connectors.

Radiated interference!

Risk of malfunction.

- ▶ The distance to radio sources must be sufficiently large ($>> 1\text{ m}$).
- ▶ Do not lay solenoid or signal cables near power cables.
- ▶ Shield command and actual value cables. Connect the shield to system ground on both ends.

7.1 Required tools

A screwdriver (blade width 2.0 mm, blade thickness 0.4 mm) is required for connecting flexible cables to the terminals of the VT-MRPA1-2X. For commissioning we recommend that you use a multimeter (measuring lead with 2-mm connectors). Further tools are not required.

7.2 Recommended accessories

For the connection of the VT-MRPA1-2X we recommend the following accessories (Table 6). These accessories are not included in the scope of the supply, but have to be ordered separately:

Tabelle 6: Accessories

Designation	Material no.
Shield kit for installation with shielded cables (SERVICE PACKAGE VT-HMC...-1X/M...SCHIR&*ET)	R961011117

7.3 Installation conditions

- ▶ When installing the amplifier, strictly adhere to the ambient conditions specified in data sheet RE 30220.
- ▶ The housing of the VT-MRPA1-2X features protection class IP20. Requirements that exceed type of protection IP20 have to be ruled out. Avoid contact of the VT-MRPA1-2X with hydraulic fluids, acids, bases, corrosive agents, salts, metal vapors, solvents, etc.

7.3.1 Place of installation

Electronics from Bosch Rexroth are intended for installation in control cabinets. Outdoor installation is not permitted.

7.4 Installing und connecting the VT-MRPA1-2X

The dimensions of valve amplifier VT-MRPA1-2X are given in data sheet RE 30220. The installation orientation is vertical. Observe the required mounting distances:

- The distance to covers and walls must be at least 2 cm.
- At ambient temperatures above 50 °C, provide a minimum distance of 1 cm to the next assembly.
- By snapping the housing of the VT-MRPA1-2X on a conductive and earthed mounting rail, the earth connection is established with the rear wall of the control cabinet. This constitutes HF grounding of the VT-MRPA1-2X.
- Do not use any silicone-containing sealants, adhesives or insulating agents.
- Ensure maintenance-friendly installation, i.e. simple access to the connection lines. Ensure free access to the connection side.
- Lay cables and lines so that they cannot be damaged and no one can trip over them.

Install the VT-MRPA1-2X as follows on a DIN mounting rail in the control cabinet:

1. Disconnect the relevant system part from the power supply.
2. Snap the back panel of the VT-MRPA1-2X carefully into position on the DIN mounting rail. Mechanical contact points on the rear panel of the VT-MRPA1-2X ensure firm seating on the DIN mounting rail and the connection of the housing to the grounding system of the control cabinet.

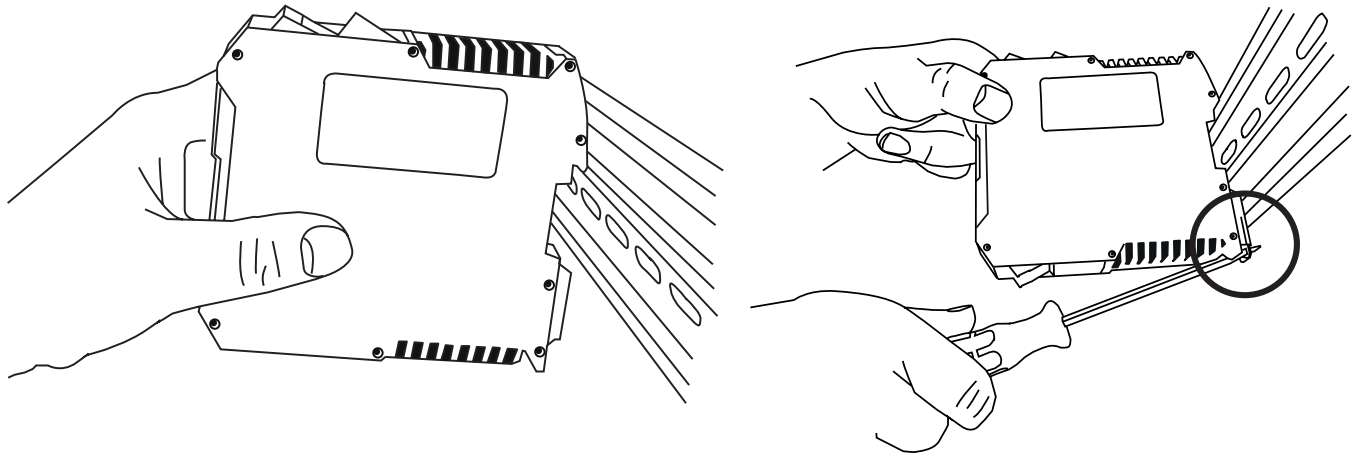


Abb. 1: Mounting the VT-MRPA1-2X on a DIN mounting rail

Should the spring-loaded latch not snap open automatically, it can be released using a screwdriver (see Fig. 1 on the right). After having positioned the latch, let it spring back into the engaged position.

Observe the following when connecting the VT-MRPA1-2X:

- ▶ For mounting, observe the notes on applicable standards and operating conditions in data sheet RE 30220.
- ▶ Do not use connectors with free-wheeling diodes or LED lamps for connecting solenoid cables to the valve!
- ▶ Use low-capacitance cables.
- ▶ Whenever possible, execute cable connections without intermediate terminals.
- ▶ Install sensor cables separately.
- ▶ When sources of electromagnetic disturbance are used (e.g. frequency converter), malfunction may occur. Avoid the installation of the VT-MRPA1-2X in the direct vicinity to sources of disturbance.
- ▶ The distance to aerial lines, radio sources and radar equipment must be at least 1 m.
- ▶ Do not lay signal cables near power cables.
- ▶ The system ground is an essential, integral part of EMC protection of the VT-MRPA1-2X. Here, interference, which is transported to the VT-MRPA1-2X via data and voltage supply cables, is dissipated. This function can only be ensured, if the system ground itself does not inject interference into the control electronics.

7.5 Connecting the supply voltage

1. Disconnect the relevant system part from the power supply.
2. Inspect all cables for intactness.
3. Connect the signal and solenoid cables according to your circuit diagram to the relevant terminals of the VT-MRPA1-2X.
4. Connect the supply voltage and check the presence of voltage by switching on.

7.5.1 Shielding

Generally, the cables for command values, actual valve values and solenoids have to be shielded. Connect the cable shield on both ends and on a large area to the system ground. For connection of the cable shield to the VT-MRPA1-2X we recommend the use of our shield kit, see Fig. 2 (accessories, see chapter 7.2, page 14).

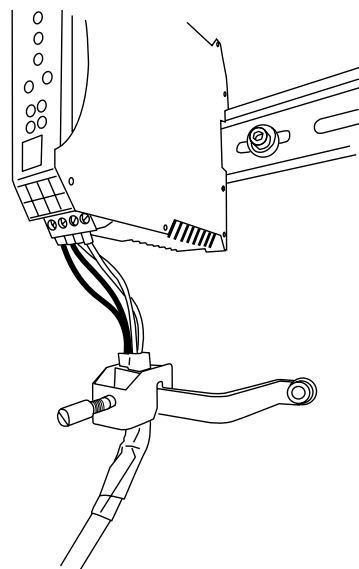


Abb. 2: Shielding of the VT-MRPA1-2X

7.5.2 General notes on shielding

- ▶ Install signal and power cables as far away from each other as possible and do not install them in parallel.
- ▶ Do not route signal cables through strong magnetic fields.
- ▶ Lay signal lines as continuously as possible. If intermediate terminals are required, the shield must be dealt with separately.
Install power cables consisting of two individual wires (e.g. voltage supply) as twisted cables.
- ▶ Cables should only have the number of wires actually required. If this is impossible, connect the wires with each other and connect them to ground on one side in the control cabinet.

Tabelle 7: Recommended cable variants

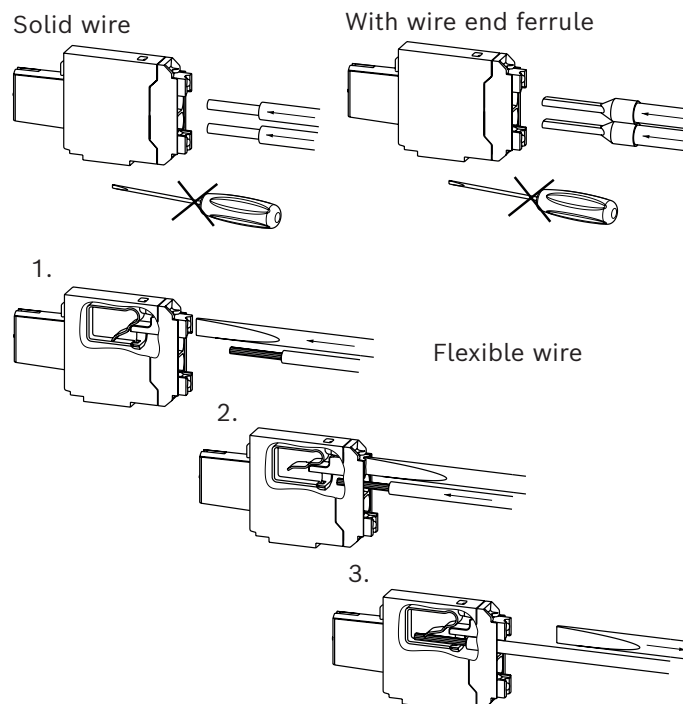
Interface	Maximum length [m]	Cable type	Minimum cross-section [mm ²]
Enable	30	Unshielded	0.25 to 2.5
	50		
Ready for operation	30	Unshielded	0.25 to 2.5
	50		
Command/actualvalue	30	Twisted wires, shielded	0.25 to 2.5
	50		
Solenoid cable	20	Shielded	1.0 to 1.5
	50		1.5 to 2.5
Operating voltage	20	Unshielded	1.0 to 1.5
	50		1.5 to 2.5
Position transducer	30	Twisted wires, shielded	0.5 to 2.5
	50		

Tabelle 8: Clamping range, rated connection

	Min.	Max.
Rigid	0.2 mm ²	2.5 mm ²
Flexible	0.2 mm ²	2.5 mm ²
Flexible with wire end ferrule	0.25 mm ²	2.5 mm ²

The length to be stripped is 10 mm each.

7.5.3 Connecting the individual contacts

**Abb. 3: "PUSH-IN" contact**

7.5.4 Suppressing interference of the system

Should interference occur in conjunction with signals of the electronics, inspect the interference suppression of other electrical components, e.g. as follows:

Possible causes of faults	
Switched inductance	DC: anti-parallel free-wheeling diode across actuator winding AC: type-related R/C combination over actuator winding.
Electric motors	R/C combination from each motor winding to earth.
Frequency converter	Inlet filter in the voltage supply of the frequency converter Motor control lines shielded and installed separately from other cables and/or output filter for motor cables. Extensive contact of the frequency converter housing to the rear wall of the control cabinet

8 Commissioning

NOTICE

Uncontrolled plugging and unplugging of connectors!

The device might be destroyed.

- Before plugging or unplugging connectors into or from the device, disconnect the device from the power supply or de-energize it reliably!
Damage to the device caused by incorrect handling is not covered by the warranty!
- Observe the protection class, the voltage supply and the environmental conditions according to data sheet RE 30220.

For commissioning we recommend using a multimeter.

8.2 Operating and display elements

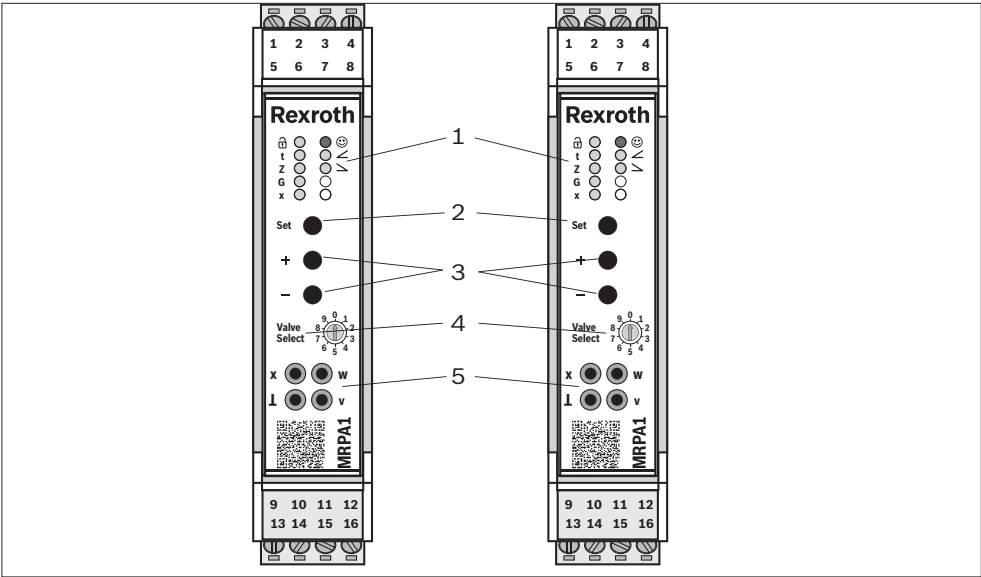


Abb. 4: Operating and display elements

No.	Meaning
1	Status LEDs Indicate the current operational state, menu levels and erroneous states
2	SET key Editing of the selected parameters, selection of the operating mode, selection of the “Expert Mode“
3	Keys + / - Selection of parameters and setting of parameter values
4	Rotary switch Selection of the valve size
5	Test jacks

8.2.1 Status LEDs

Blinking code	●	Permanently on
	ⓘ	Flashing
	⊗	Flickering
	○	OFF
Description of LED indicator lamps	Ⓜ	Enable input
	t	Ramp
	Z	Command value zero point
	G	Command value attenuator
	x	Actual value
	☺	Ready for operation
	↗	1st quadrant ([positive] command value, increasing)
	↘	2nd quadrant ([positive] command value, falling)

Indicator lamps	Operational state	Display mode	Meaning
LED  "Enable" (yellow)	Normal operation	Permanently ON/OFF	Status of enable input
	Setup	Flashing	Standard setup active
	Setup	OFF	Expert setup active
LED  "ready" (red/ green)	Normal operation	Permanently on green	Module ready for operation
	Normal operation	Permanently on red	Error
	Normal operation and setup	Blinking red/green	Valve number changed (but not confirmed)
	Normal operation and setup	Blinking red	Invalid valve number
	Normal operation	OFF	Module not ready for operation
	Setup	Flashing green	Expert setup active

8.2.2 Test jacks

x	Current actual value
w	Internal command value
⊥	Reference potential
v	Internal command value or set value

8.3 Selecting the valve sizes



When selecting a valve, the operator generally must ensure that no command value and no enable is applied to the VT-MRPA1!

The desired valve size has to be selected by means of the rotary switch, see Abb. 4 item 4. While you make the settings, test jack "v" outputs the selected rotary switch position as a voltage value in 100-mV increments.

The following valve sizes are available.

Rotary switch position	Size	VT-MRPA1-2X							
		t	Standard			Expert			
			Z	G	2Q	t1	t2	Zx	Gx
0	No selection	–	–	–	–	–	–	–	–
1	2WFC16...-1X	●	●	●	●	●	●	●	●
2	2WFC25...-1X	●	●	●	●	●	●	●	●
3	2WFC32...-1X	●	●	●	●	●	●	●	●
4	2WFC40...-1X	●	●	●	●	●	●	●	●
5	2WFC50...-1X	●	●	●	●	●	●	●	●



When the rotary switch is set to position "0", the LEDs signal the status shown on the left. The yellow LEDs rotate clockwise in pairs.



The ready LED ☺ blinks red/green, if the valve size saved last and the current rotary switch position do not match!

The amplifier is active and utilizes the parameters of the valve size saved last.

Remedy:

If you wish to change the valve size, remove the command value and the enable, set the new size, press key **[Set]** > 1 sec and accept the new valve size.

If the rotary switch position was changed accidentally, reset it to the original valve size.

→ The ready LED ☺ is lit green.

In both cases, check the actually connected valve and its size!

Whenever a valve size is changed, all changeable parameters are reset to factory settings!

8.4 Menu

8.4.1 Menu structure

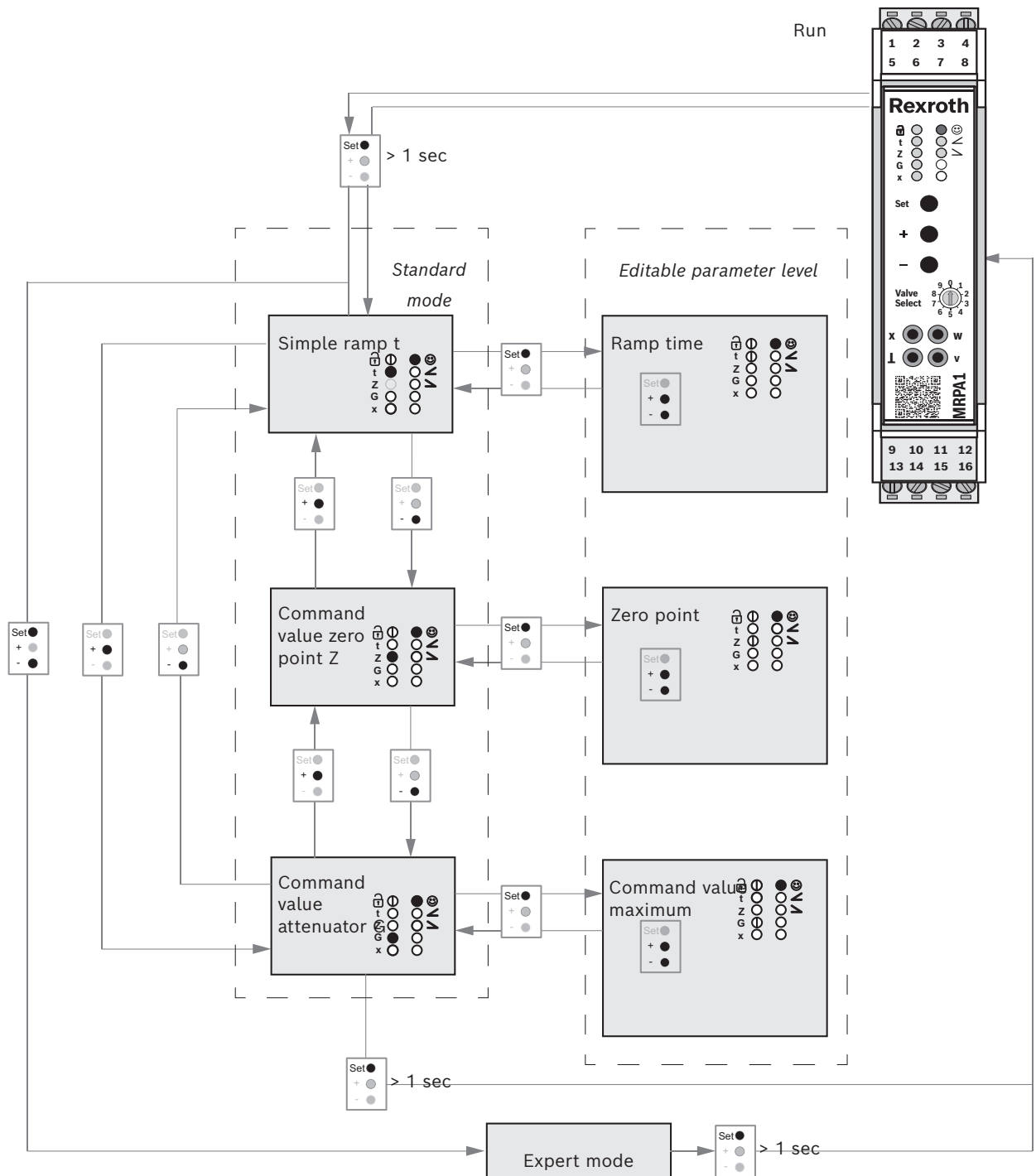


Abb. 5: Menu structure



The menu structure and operation of the “Expert Mode” corresponds to that of the “Standard Mode”. The parameters in the “Expert Mode” can be found in chapter 8.5.2 „Explanation of menu level “Expert mode”“.

8.5 Parameter setting

During parameter setting the unit remains in the operation mode.

It continues to execute its monitoring functions with the existing parameters until the parameter setting is completed.

The following has to be taken into account for parameterizing:

First, select the correct valve size by means of the rotary coding switch. As soon as the position of the rotary coding switch is changed, test jack “v” outputs the valve size in the form of the corresponding voltage in Volt [0.1 V/valve size].

Valve no. 5, for example, has a voltage of 0.5 V.

As soon as a valve size was correctly accepted (by pressing Set > 1 s), the internal command value is again signaled at test jack “v”.

To have the valve size shown again at test jack “v” for 5 s, press “-“ once.

Selecting parameters ▶ Press **[Set]** > 1 s in order to switch to the first settable parameter (simple ramp, see Abb. 5).

Setting parameter value 1. Press **[Set]** to edit the selected parameter.
2. Press **[+]** or **[-]** to change the set value.



Set values can be checked with the help of a multimeter. Every set value stands for a voltage output or a percentage value at the connected multimeter. The assignments are listed in the tables in chapters 8.5.1 and 8.5.2 (output at test jack).



If, while a parameter is set, no key is pressed for 10 minutes, the amplifier returns to normal operation without saving the newly set value.

Exiting editable parameter ▶ Press **[Set]** to exit the editable parameter. The set parameters are thus saved.

Setting other parameters ▶ Press **[+]** or **[-]** until the relevant parameter is displayed.



To switch to the “Expert Mode“ you have to be in the “Standard Mode“: Press **[-]** and **[Set]** simultaneously. In the “Expert Mode“, the general parameter setting procedure corresponds to the menu level “Standard Mode“. To exit the “Expert Mode“, press **[Set]** (> 1 s).

The device is again in the operation mode.

Completing parameter setting ▶ Press **[Set]** (> 1 s).
The device is again in the operation mode.

8.5.1 Explanation of menu level “Standard mode“



The order in which the parameters below are listed corresponds to the order on the device. LED ☺ “Ready“ lights green, LED ☹ is blinking yellow.

Parameter	LED indicator lamps	Description	Editable parameter	Output at test jack v
Simple ramp t			Ramp time	0/10 ms...1000 ms: 0/10 mV...1.00 V (1 s/V) 1 s...5 s: 1.0 V...5.0 V (1 s/V) 5 s ... 30 s $U = 0.2 \text{ V/s} * t + 4 \text{ V}$
Command value zero point Z			Zero point	0...±10 %: 0...±1 V (0.1 V/%)
Command value attenuator G			Command value maximum	70...110 %: 0.70 V...1.10 V

8.5.2 Explanation of menu level “Expert mode“



The order in which the parameters below are listed corresponds to the order on the device.

LED ☺ “Ready“ blinks green, LED ☹ is OFF.

Parameter	LED indicator lamps	Description	Editable parameter	Output at test jack v
Simple ramp t			Ramp time	0/10 ms...1000 ms: 0/10 mV...1.00 V (1 s/V) 1 s...5 s: 1.0 V...5.0 V (1 s/V) 5 s ... 30 s $U = 0.2 \text{ V/s} * t + 4 \text{ V}$
Command value zero point Z			Zero point	0...±10 %: 0...±1 V (0.1 V/%)
Command value attenuator G			Command value maximum	70...110 %: 0.70 V...1.10 V
Ramp function t			on/off	Simple ramp ON: +1 V Ramp OFF: 0 V 2Q ramp ON: +4 V
2Q ramp t1, 1st quadrant ([positive]command value, increasing)			Ramp time 1st quadrant ¹⁾	0/10 ms...1000 ms: 0/10 mV...1.00 V (1 s/V) 1 s...5 s: 1.0 V...5.0 V (1 s/V) 5 s... 30 s 5.0 V ... 10 V $U = 0.2 \text{ V/s} * t + 4 \text{ V}$

Parameter	LED indicator lamps	Description	Editable parameter	Output at test jack v
2Q ramp t2, 2nd quadrant ([positive command value], falling)			Ramp time 2nd quadrant ¹⁾	0/10 ms...1000 ms: 0/10 mV...1.00 V (1 s/V) 1 s...5 s: 1.0 V...5.0 V (1 s/V) 5 s... 30 s 5.0 V ... 10 V $U = 0.2 \text{ V/s} * t + 4 \text{ V}$
Actual value zero point Zx			Actual value zero point	0 %...±15 %: 0 V...±1.5 V (0.1 V/%)
Actual value sensitivity Gx			Actual value sensitivity	90 %...110%: 0.90 V...1.1 V

1) Ramp times effective only when 2Q operating mode is activated

8.6 Restoring the VT-MRPA1-2X to factory settings

This function is available exclusively directly upon switching on the operating voltage. It resets all customer-specific parameters of the set valve size to factory settings.



The module has to be de-energized.



1. **Press [Set]**, hold it depressed for longer than a second and switch the supply voltage on.

The LEDs signal the status shown on the left.



1. After some time, the LEDs switch to the status shown on the left.

The module is restored to factory settings.

2. **Release [Set]**.

Restoring to factory settings is completed.

9 Operation

Should a fault occur during operation, e.g. a power failure, the VT-MRPA1-2X can simply be switched on again without further measures and it is then ready for operation again.

If the VT-MRPA1-2X.. detects an error, a reaction takes place according to the table below.

Fault	Remark	LED (red/green) ready	LED (yellow) "input"	LEDs (yellow) "functions"	Solenoid output stages	Output "ready"	Output at test jack "v"
No error		Permanently on green	Normal indication	Normal indication	Normal operation	Normal operation	Normal operation
Operating voltage UB too low	UB < UBmin	Permanently on red	Normal indication	Normal indication	Switched off	Switched off	7 V
Operating voltage UB too high	UB > UBmax	Flashing green	Normal indication	Normal indication	Normal operation	Normal operation	Normal operation
Cable break, command value 0...±10 V	(Ucomm = 0 V) error cannot be recognized; behavior of the output stages as with command value = 0 V (corresponds to 0 %)	Permanently on green	Normal indication	Normal indication	Normal operation	Normal operation	Normal operation
Cable break, command value +4...20 mA	Icomm < 2 mA	Permanently on red	Normal indication	Normal indication	Switched off	Switched off	4 V
Overcurrent, command value -4...20 mA [1]	Icomm > ca. 35 mA	Permanently on red	Normal indication	Normal indication	Switched off	Switched off	4 V
Solenoid cable break	Monitoring of solenoid cables	Permanently on red	Normal indication	Normal indication	Normal operation	Switched off	5 V
Break of position transducer cable	Single wire recognition	Permanently on red	Normal indication	Normal indication	Switched off	Switched off	6 V
Overcurrent solenoid/output stages	E.g. short-circuited solenoid	Permanently on red	Normal indication	Normal indication	Switched off	Switched off	8 V
Serious error	Internal parameter memory (EEPROM) defective	Permanently on red	Normal indication	Permanently on (all 8)	Switched off	Switched off	9 V
Serious error	Main controller does not work	Fast blinking red & green	Fast blinking	Fast blinking (all 8)	Switched off	Switched off	-14 V

Tabelle 9: Error evaluation

The "error" voltage at test jack "v" is automatically output as long as the erroneous state persists (= LED "ready" is permanently on red). When the above causes of error are eliminated the amplifier module automatically resumes operation according to its intended use.

[1] For resetting the overload protection circuit the command value has to be briefly withdrawn from the module.

In the case of serious errors the module must be replaced.

Please note: Only switch the enable input on, when pilot oil is applied.

Enable not set: Actual position value output -1 ... -5 V

Enable set: Actual position value output 0 ... +10 V with command value 0 ... +10 V

10 Maintenance and repair

Bosch Rexroth electronics are usually maintenance-free.

10.1 Cleaning and care

NOTICE

Ingress of contaminants and humidity!

Malfunction and loss of function.

- ▶ When working on electronics observe strictest cleanliness.
- ▶ Only use a dry and dust-free cloth for cleaning.

Solvents and aggressive cleaning agents!

Damage and accelerated aging of electronics.

- ▶ Do not use aggressive cleaning agents for cleaning, but only a dry and dust-free cloth.

Proceed as follow for cleaning and care:

- ▶ Carry out a visual inspection and check that all screws are tightened and hoses fit properly.
- ▶ Check all plug-in and clamped connections at least once a year for correct fit and damage.
- ▶ Check cables for rupture and crushes. Have damaged or defective cables replaced immediately!
- ▶ Clean housing parts with a dry and dust-free cloth.

10.2 Inspection and maintenance

Maintenance of Bosch Rexroth electronics is restricted to the points described under chapter 10.1“Cleaning and care” above.

10.3 Repair

Bosch Rexroth electronics may only be replaced as a complete unit. Unauthorized modifications to devices are not permitted for safety reasons! Repairs may only be carried out by Bosch Rexroth AG. For repairs send the device to the service address given in Chapter 16.1.

Please return the devices to us in their original packaging.

Repaired devices are returned with factory settings.

In the case of parameterized devices, user-specific settings are not maintained.

The operator has to transmit the relevant user parameters again.

11 Demounting and replacement

11.1 Required tools

For replacement, a screwdriver is necessary.

11.2 Preparing demounting

! WARNING

Risk of injury by demounting parts under pressure and electric voltage!

If you do not de-pressurize and de-energize the system before starting demounting, you may get injured and the product or system parts may be damaged!

- ▶ Decommission the entire system as described in the general instructions for the system.
- ▶ The system and all connected components must be brought to a safe state. In addition, the components must be switched off, de-pressurized, de-energized and secured against restarting.

NOTICE

Electric arc and short-circuit!

Risk of destruction of system components.

- ▶ Put plug-in connectors down in a way that no short-circuit fault can occur.

Decommission the entire system as described in the general instructions for the system. In any case, bring the system to a safe state, shut it down, depressurize and disconnect it from the power supply and secure it against being switched on again.

11.3 Demounting

Proceed as follows to demount the VT-MRPA1-2X:

1. Disconnect connection cables and unplug connectors.
2. Loosen the latch from its snapped-in position using a screwdriver.
3. Carefully remove the VT-MRPA1-2X from the DIN rail while the latch is pulled out.

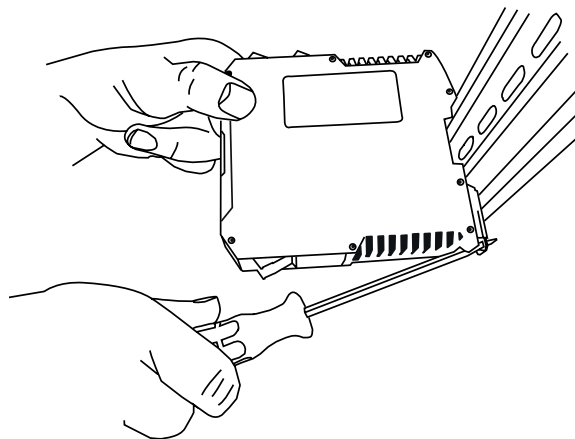


Abb. 6: Removing the VT-MRPA1-2X from the DIN rail

11.4 Preparations for storage and further use

Proceed as follows in order to prepare electronics from Bosch Rexroth for storage and further use:

- ▶ Whenever possible, use the original packaging for storage.
- ▶ Observe the permissible storage temperature range given in data sheet RE 30220.
- ▶ Protect against dust and humidity.

12 Disposal

12.1 Environmental protection

Careless disposal of the devices can lead to pollution of the environment.

- ▶ Therefore, dispose of the products according to the national regulations in your country.
- ▶ Observe the following notes for an environmentally friendly disposal of the devices.

12.2 Return to Bosch Rexroth AG

Products manufactured by us can be returned to us free of charge for disposal.

When returned, the products must not contain any inappropriate foreign substances or third-party components. The components have to be sent carriage paid to the following address:

Bosch Rexroth AG
Service Industriehydraulik
Bürgermeister-Dr.-Nebel-Strasse 8
97816 Lohr am Main
Germany

12.3 Packaging

Upon request, reusable systems can be used for regular deliveries.

The materials for disposable packaging are mostly cardboard, wood, and expanded polystyrene. They can be recycled without any problems. For ecological reasons, disposable packaging should not be used for returning products to Bosch Rexroth.

12.4 Materials used

Electronic components from Bosch Rexroth do not contain any hazardous substances that could be released during intended use. In the normal case, no negative effects on human beings and on the environment have to be expected.

Electronics from Bosch Rexroth mainly consist of:

- Plastics
- Electronics components and assemblies
- Copper

12.5 Recycling

Due to the high share of metals the material of the products can mostly be recycled. In order to achieve an ideal metal recovery, disassembly into individual assemblies is required. The metals contained in electric and electronic assemblies can also be recovered by means of special separation procedures. If the products contain batteries or accumulators, they have to be removed before recycling and furnished to the battery recycling, if possible.

13 Extension and modification

The VT-MRPA1-2X must be neither extended nor converted.

14 Troubleshooting

The devices are usually not susceptible to faults, as far as prescribed operating and ambient conditions are complied with.

14.1 How to proceed for troubleshooting

- ▶ Always work systematically and purposefully, even when under time pressure. Random and imprudent disassembly and readjustment of settings can, in the worst-case scenario, result in the inability to determine the original cause of error.
- ▶ First obtain a general overview of how your device works in conjunction with the entire system.
- ▶ Try to determine whether the device worked properly in conjunction with the entire system before the troubles occurred.
- ▶ Try to determine any changes of the entire system in which the device is integrated:
 - Were there any changes to the product's operating conditions or operating range?
 - Were there any changes (e.g. retrofit) or repairs carried out on the complete system (machine/system, electrics, control) or on the device? If yes, which?
 - Was the device or machine used as intended?
 - How did the fault become apparent?
- ▶ Try to get a clear idea of the cause of error. If possible, ask the direct (machine) operator.

15 Technical data

You can find the technical data of your device in data sheet RE 30220.

16 Annex

16.1 List of addresses

Contact for service and spare parts

Bosch Rexroth AG
Service Industriehydraulik
Bürgermeister-Dr.-Nebel-Strasse 8
97816 Lohr am Main
Germany

Phone +49 (0) 9352/40 50 60
E-mail service@boschrexroth.de

Outside Germany you will find service subsidiaries in your vicinity on the Internet at www.boschrexroth.com

Headquarters:

Bosch Rexroth AG
Zum Eisengießer 1
97816 Lohr am Main
Germany

Phone +49 (0) 9352/18-0
E-mail my.support@boschrexroth.com

The addresses of our sales and service network and sales organizations can be found at www.boschrexroth.com/addresses

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Wiring 16

Bosch Rexroth AG

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Phone +49 (0) 9352/40 30 20

my.support@boschrexroth.de

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